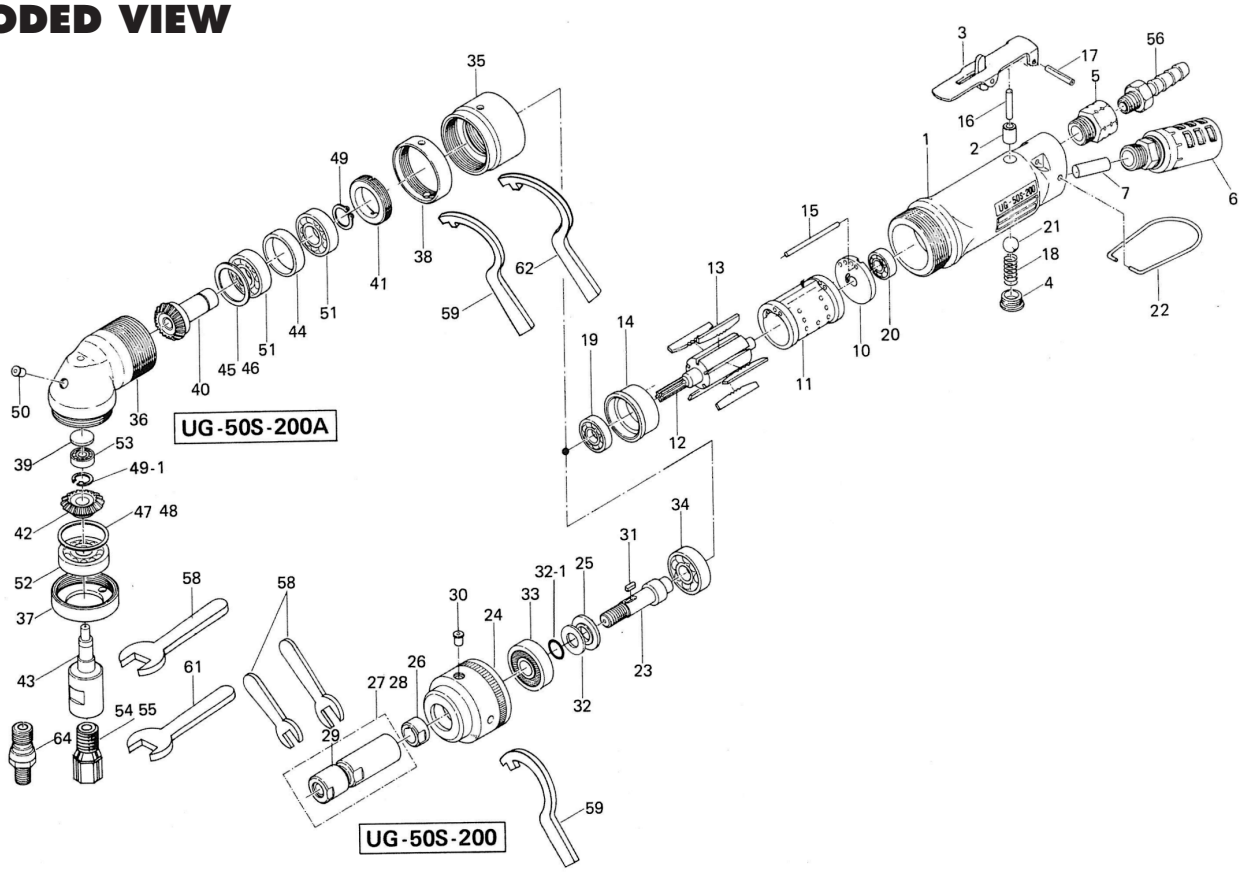
UG-50S-200, -50S-200A DIE GRINDERS

EXPLODED VIEW



PARTS LIST — FOR REFERENCE ONLY

Index Number	Part Number	Description	Qty.
1	619-025-4	Casing	1
2	553-103-1	Valve Rod Bushing	1
3	508-914-4	Valve Lever Assy	1
4	201-108-1	Valve Plug	1
5	191-091-5	Air Inlet Bushing	1
6	235-885-0	Silencer Assembly	1
7	029-744-7	Exhaust Tube	1
10	603-285-1	Rear Plate	1
11	603-286-1	Cylinder	1
12	603-287-1	Rotor	1
13	603-288-1	Blade	5
14	603-289-1	Front Plate	1
15	971-021-0	Pin (1.8 x 44)	1
16	970-325-0	Pin (H) (4 x 24.5)	1
17	973-124-0	Roll Pin (H) (3 x 24)	1
18	977-154-0	Cone Spring (7 x 7.5 x 17)	1
19	982-021-0	Ball Bearing (626)	1
20	982-026-0	Ball Bearing (634)	1
21	981-030-0	Ball (3/8)	1
22	010-790-1	Suspension Ring	1
PARTS FOR UG-50S-200A			
23	611-319-7	Anvil	1
24	611-039-8	Anvil Casing	1
25	611-334-7	Anvil Spacer	1

Index Number	Part Number	Description	Qty.
26	603-411-1	Chuck Retainer	1
27	923-535-0	Collet Chuck Assembly (6 mm)	1
28	923-536-0	Collet Chuck Assembfy (1/4")	1
29	505-412-1	Chuck Nut	1
30	968-130-0	Grease Cup (3/16)	1
31	974-008-0	Key (3 x 8)	1
32	975-149-0	Spacer (22 x 12.5 x 0.4)	1
32-1	975-752-0	Adjusting Spacer (15 x 10 x T)	1
33	982-140-0	Ball Bearing (6000Z)	1
34	982-402-0	Ball Bearing (EE3)	1
PARTS FOR UG-50S-200A			
35	508-039-8	Anvil Casing	1
36	508-032-8	Bevel Gear Casing	1
37	508-072-8	Bevel Gear Casing Cover	1
38	508-073-8	Bevel Gear Casing Locking Nut	1
39	508-414-8	Wheel Spindle Rear Cover	1
40	508-420-8	Driving Gear	1
41	508-426-8	Driving Gear Bearing Set Screw	1
42	508-430-8	Driven Gear	1
43	508-438-8	Wheel Spindle	1
44	508-380-8	Bearing Holder Bushing	1
45	975-219-0	Spacer (28 x 25 x 1)	1

Index Number	Part Number	Description	Qty.
46	975-807-0	Adjusting Spacer (28 x 25 x T)	1
47	975-238-0	Spacer (30 x 26 x 1)	1
48	975-803-0	Adjusting Spacer (30 x 26 x T)	1
49	979-109-0	Outer Snap Ring (12)	1
49-1	979-349-0	Inner Snap Ring (ISTW-8)	1
50	968-130-0	Grease Cup (3/16)	1
51	982-101-0	Ball Bearing (6001)	1
52	982-240-0	Ball Bearing (6200Z)	1
53	982-012-0	Ball Bearing (605)	1
54	923-003-0	Collet Chuck (6 mm)	1
55	923-006-0	Collet Chuck (1/4")	1
ACCESSORIES			
58	936-514-0	Spanner (14)	2
59	937-006-0	Spanner (4 x 21 x 150)	1
61	936-517-0	Spanner (17) for UG-50S-200A	1
62	937-003-0	Spanner (4 x 19 x 150) for UG-50S-200A	1
Optional Accessories			
64	508-732-8	Chuck Connector	1
65	932-001-0	Collet Chuck (3 mm) for UG-50S-200A	1
66	932-005-0	Collet Chuck (1/8") for UG-50S-200A	1

FOOTNOTES

AIMCO
10000 SE PINE
PORTLAND, OR 97216
503-254-6600
FAX 503-255-2615

When ordering spare parts, please specify tool type, part number, and description.