

Gen IV **ACE** Controller



**ULTIMATE FLEXIBILITY FOR TOTAL
CONTROL**



For over 40 years AIMCO has been working with manufacturers around the world, we are the complete global source for all assembly, fastening, and critical bolting needs. AIMCO can effectively and swiftly meet your needs whether you're in Thailand fastening a 3 mm nut at 3 Nm, or in Tennessee, USA torquing the last lug nut. AIMCO provides the tools and solutions, on a global scale, that guarantee the success of your project.

In 1999, AIMCO began manufacturing its AcraDyne line of state-of-the-art D/C Controlled Tools ranging from 1 – 12,000 Nm, custom built multiple spindle systems as well as cutting edge tool controllers.

It is with great pride that AIMCO can say the products that we manufacture are **MADE IN THE USA.**

ISO 9001: 2015 Certified

Visit our NEW website www.aimco-global.com

AcraDyne GEN IV ACE Controller

AIR • CORDLESS • ELECTRIC

CONTROL • MONITOR • REPORT

AcraDyne's new GEN IV ACE controller is a single controller platform that commands all transducerized tools in the AIMCO portfolio. You now have the flexibility and freedom to control AcraDyne's DC and Battery powered tools, Uryu's DC and Air powered tools.



The image shows the AcraDyne GEN IV ACE Controller, a vertical grey device. It features a top section with a large red LED display showing '1110' and '232'. Below this is a smaller display showing '01'. The bottom section has a larger graphical display showing a line graph and a table of data. Red lines connect callout boxes to specific features on the device.

FOUR DIGIT TORQUE DISPLAY

LED DISPLAY: LARGE NUMBERS CAN BE SEEN FROM A DISTANCE.

SECONDARY DISPLAY ALLOWS USER TO EASILY SET AND TOGGLE THROUGH INFORMATION:

- ANGLE
- ENGINEERING UNITS
- BOLT COUNT
- JOB/JOB SEQUENCE

PARAMETER SET DISPLAY: DISPLAYS CURRENT PARAMETER SET AND ENABLES USER TO QUICKLY CHANGE BY SCROLLING UP OR DOWN.

OPTIONAL 7" GRAPHICAL DISPLAY:

- RUNS THE SAME SOFTWARE ON PC FOR EASE OF USE
- REAL TIME GRAPHING FOR APPLICATION REVIEW
- SELECTABLE RUN SCREENS
- TOUCH-SCREEN

- **The same, simple programming for all tool types.**
- **No additional controller training needed for different platforms (tool type specific knowledge is required).**
- **One common communication for your global data collection, line controls and fieldbus platforms.**

SYSTEM PORT

- **USES STANDARD USB TYPE-B CABLE**
- **EASILY CONNECT TO ANY COMPUTER TO RUN SOFTWARE, PROGRAM YOUR CONTROLLER, AND DOWNLOAD DATA AND CURVES**

TOOL CONNECTOR

- **TOOL CONNECTOR VARIES BY TOOL TYPE**

USB PORTS (4)

- **BACKUP AND RESTORE**
- **UPDATE SOFTWARE**
- **DOWNLOAD DATA AND CURVES**
- **EXPANDABLE USB PERIPHERALS**

ILLUMINATED ON/OFF SWITCH

POWER CONNECTOR (110V / 220V)

DUAL ETHERNET PORTS

- **ENABLES TWO NETWORKS SIMULTANEOUSLY FOR SEPARATE LINE CONTROL AND DATA COLLECTION**
- **SUPPORTS ANY INDUSTRY STANDARD PROTOCOL**
- **REMOTE SYSTEM MONITORING, PROGRAMMING, AND DATA DOWNLOAD**

SERIAL PORT

- **DATA STRING OUTPUT**
- **SERIAL PROTOCOLS**
- **BAR CODE SCANNERS**
- **PRINTERS**

24V I/O (Assignable)

- **8 In/8 Out**

MOUNTING BRACKET WITH WIRE AND CABLE ROUTING CHANNELS.

- **FIELD BUS PLATFORM**
- **SUPPORTS CC-LINK, DEVICENET, PROFINET, PROFIBUS, AND ALL PLATFORMS OFFERED BY **

Your ACE in the hole for total CONTROL

AcraDyne's ACE controller provides a single platform that commands all tools in the AIMCO portfolio:

- AcraDyne
 - DC Tools
 - Cordless Battery Tools
- Uryu
 - Air Powered Tools
 - Electric Tools





GEN IV ACE iEC Controller for all AcraDyne DC Tools

MODEL	SYSTEM PORT & REMOVABLE MEMORY	LIGHTS (L) LED DISPLAY (D) GRAPH (G)	24V I/O ASSIGNABLE 8 X 8"	SERIAL PORT WITH PROTOCOLS	BACKUP & RESTORE (USB)	ETHERNET* TWO PORTS
iEC4E	X	L/D		X	X	X
iEC4EV	X	L/D	X	X	X	X
iEC4EG	X	L/D/G		X	X	X
iEC4EGV	X	L/D/G	X	X	X	X

* Ethernet channel supports the Open Protocol, Toolsnet, EtherNet/IP, Modbus/TCP, and other protocols.

Add (-T) to model number for top exit tool cable option. For fieldbus options add: P = Profibus, C = CC Link, D = DeviceNet, N = ProfiNet. Other fieldbus options available upon request.



GEN IV ACE iAC Controller for Transducerized Uryu Air Tools

MODEL	SYSTEM PORT & REMOVABLE MEMORY	LIGHTS (L) LED DISPLAY (D) GRAPH (G)	24V I/O ASSIGNABLE 8 X 8"	SERIAL PORT WITH PROTOCOLS	BACKUP & RESTORE (USB)	SOLENOID SHUT OFF ON BOARD	PROGRAMMABLE REGULATOR ON BOARD	ETHERNET* TWO PORTS
iAC4E	X	L/D		X	X			X
iAC4EV	X	L/D	X	X	X			X
iAC4EG	X	L/D/G		X	X			X
iAC4EGV	X	L/D/G	X	X	X			X
iAC4ES	X	L/D		X	X	X		X
iAC4ESV	X	L/D	X	X	X	X		X
iAC4ESG	X	L/D/G		X	X	X		X
iAC4ESGV	X	L/D/G	X	X	X	X		X
iAC4ESR	X	L/D		X	X	X	X	X
iAC4ESRV	X	L/D	X	X	X	X	X	X
iAC4ESRG	X	L/D/G		X	X	X	X	X
iAC4ESRGV	X	L/D/G	X	X	X	X	X	X

* Ethernet channel supports the Open Protocol, Toolsnet, EtherNet/IP, Modbus/TCP, and other protocols.

Add (-T) to model number for top exit tool cable option. For fieldbus options add: P = Profibus, C = CC Link, D = DeviceNet, N = ProfiNet. Other fieldbus options available upon request.



GEN IV ACE iBC Controller for all AcraDyne Transducerized Battery Tools

MODEL	SYSTEM PORT & REMOVABLE MEMORY	LIGHTS (L) LED DISPLAY (D) GRAPH (G)	24V I/O ASSIGNABLE 8 X 8"	SERIAL PORT WITH PROTOCOLS	BACKUP & RESTORE (USB)	ETHERNET* TWO PORTS
iBC4E	X	L/D		X	X	X
iBC4EV	X	L/D	X	X	X	X
iBC4EG	X	L/D/G		X	X	X
iBC4EGV	X	L/D/G	X	X	X	X

* Ethernet channel supports The Open Protocol, Toolsnet, EtherNet/IP, Modbus/TCP, and other protocols.

For fieldbus options, add: P = Profibus, C = CC Link, D = DeviceNet, N = ProfiNet. Other - options available upon request.

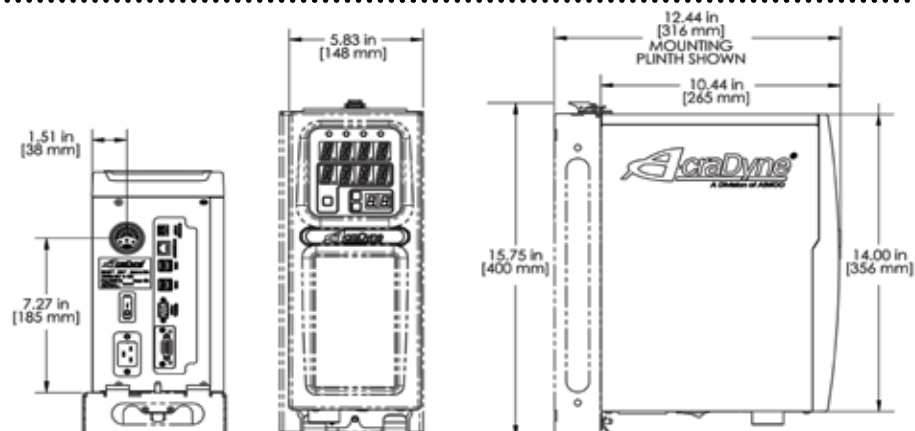
The AcraDyne Gen IV ACE controller is the culmination of more than 40 years of serving our industrial fastening customers with 17 years of designing and manufacturing DC tools that are **Made in the USA**. It is filled with countless advanced capabilities and features. The Gen IV ACE Controller is a controller platform that will command every transducerized tool in the AIMCO arsenal.



NETWORK CONNECTIVITY



DIMENSIONS

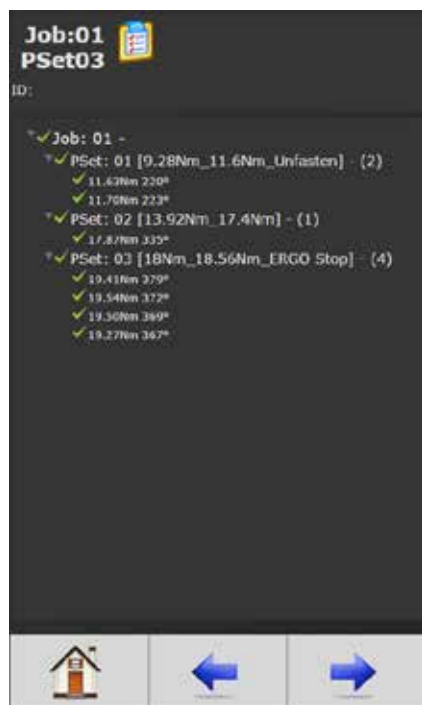


WIDTH	HEIGHT	DEPTH	WEIGHT
5.83 in / 148 mm	15.75 in / 400 mm	12.44 in / 316 mm	15.65 lbs / 7.1 kg

SOFTWARE

AcraDyne's software package is on-board every AcraDyne controller and is provided FREE of charge. This comprehensive, user-friendly program allows programming, analysis, and diagnostics.

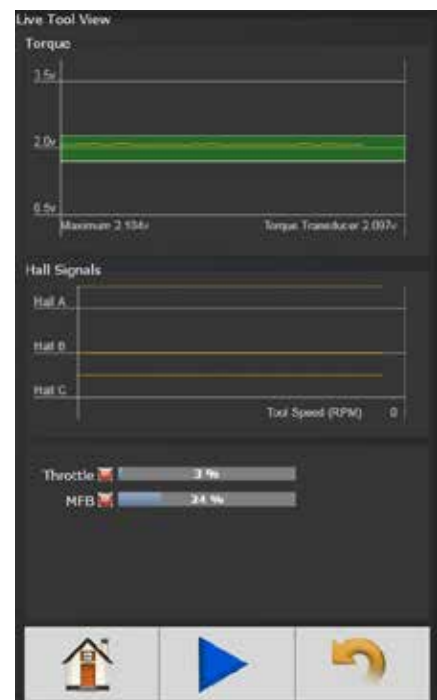
The software is based on a standard web browser, allowing you to connect the AcraDyne controller with any computer, tablet, or smart device. Connect through Ethernet, USB, or wirelessly via a network connected to both devices.



Adding and editing Parameter Sets (256) and Jobs (99) is easy and intuitive in the parameter set up function.



View curve results in real time or view stored results. As many as 10,000 curve results can be stored in memory.



Tool programming and diagnostics for repair, calibration and advanced troubleshooting.



Choose from several run screens that display easy to view, large screen indicators.



This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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