



On-Board Smart Arm Capability and Process Visualization with the Gen IV ACE Controller

Error-Proof your Fastening Process

AcraDyne Gen IV Controller's smart arm capability provides an advanced error-proofing solution to ensure the quality of your fastening operation. The process requires no external PC or software – the capability is on-board every Gen IV controller.



FEATURES AND BENEFITS

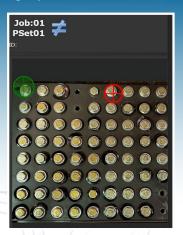
- Easy-to-follow visual guidance on the Gen IV controller graphical screen
- Easy setup programming takes only minutes
- Once fastener locations are programmed into the Gen IV controller, the system can perform specific actions on specific fasteners
- No external PC or third-party software needed. Control the process using AcraDyne's Gen IV Controller and its integrated software, which is provided free of charge
- · Low-cost solution vs. competitive offerings that require third-party PC-based control
- Modular can be added at any time to an existing AcraDyne system using the Gen IV controller
- No guesswork! Powerful Gen IV data collection enables diagnostics and analysis
- · Works with both continuous and discontinuous drive tools

The Gen IV controller provides easy-to-follow visual guidance directly on the graphical screen.



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Tool in position over Bolt 1

Bolt 1 OK, Direction to Bolt 2

Tool in wrong location

Gen IV Smart Arm System with Process Visualization

Smart Arm Accessory:

- Requires no external PC or third-party software for operation
- Gen IV Controller Software integrates with plant manufacturing execution software or allows custom programming

Encoders located at each joint of the arm.

Gen IV Controller captures fastening-process data:

- Data captured and reported in real time with torque and graphing capabilities
- Curve results presented in real time or from stored results
- 20,000 curve results can be stored in memory
- Monitor, control, and report torque, angle, engineering units, fastener count, job/job sequence
- Multiple fastening strategies: 256 parameter sets with 20 stages
- Jobs capabilities 99

Smart Arm Accessory

> Gen IV Controller with Large 7" Touch Screen

Smart Arm guides operator in the specified torque pattern and counts fasteners required for correct assembly.

> Tool operates only when it is at the correct specified fastener location.

Custom image of run screen with preprogrammed fastener locations/ specifications. Updates in real time.

QUALITY - INNOVATION - SERVICE



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