

Signature Series

18V Cordless Shut-Off Impact Wrench

Programmable shut off, low vibration/noise, and great battery life make cordless Signature Series shut-off impacts a great choice.

Operates either as a standard impact wrench or as an impact wrench with a programmable shut-off point. This flexibility is key to preventing over-torquing. Discontinuous drive means no torque reaction, which prevents user injury, and the ergonomic tool is lightweight and compact, which reduces user fatigue.

Features and Benefits

- User can set to stall mode or shut-off mode.
- Impact count settable from 1–50.
- Connection to optional programmer (SPC-2PGM) via mini USB connector enables you to easily
 - Change buzzer volume
 - Operate forward/reverse button
 - Restrict operator access to shut-off programming
 - Change tool speed
- Superior ergonomics provide excellent balance and increased comfort.
- Torque range of 2–89 Ft-lb (3–120 Nm)



Signature Series Shut-Off impact Wrench Models

Model	TORQUE RANGE		MAX TORQUE		Free Speed	Battery (V)	WEIGHT		Anvil Size	Noise Level db(A)
	ft-lb	Nm	ft-lb	Nm			Lb	Kg		
SIW-P2525Q	2-18	3-25	30	40	2400	18	2.2	1	1/4 QC	71
SIW-P3225Q	4-24	6-32	66	90	2400	18	2.2	1	1/4 QC	71
SIW-P3238	4-24	6-32	66	90	2400	18	2.2	1	3/8 Sq Dr	71
SIW-P5538	11-41	15-55	90	120	2400	18	2.4	1.1	3/8 Sq Dr	71
SIW-P10050	18-74	25-100	133	180	2400	18	2.4	1.1	1/2 Sq Dr	71
SIW-P12050	22-89	30-120	155	210	2400	18	2.9	1.3	1/2 Sq Dr	71

Shut-Off Impact Tools Include: Body Jacket, Bail, and one (1) 18V Li-Ion Battery

Battery and Charger

The **Signature Series** Shut-Off Impact Tool battery features a slim profile design and a slide mount connection to the tool, which ensures durability and makes changing out batteries quick and easy. Whether you're operating at low torque or high torque, each tool model utilizes the same lightweight 18V Lithium Ion battery, which provides superior charge life. The charger accepts input AC power of 100–240AC, making use simple anywhere in the world.

BATTERY MODEL NUMBER	VOLTAGE	TYPE
SIW-B18LI	18V	Li-Ion
CHARGER MODEL NUMBER	OUTPUT	INPUT
SIW-C18	18V-19.2V, 4.0A	100-240VAC, 50-60Hz



Tool Speed Programmer



Each **Signature Series** battery tool has programmable features that enhance operator efficiency. Programmable features include:

- Tool speed control from minimum (1,500 rpm) to maximum (2,400 rpm) speed in 50 rpm increments.
- Forward/Reverse Mode - Three setting options.
- Two-stage trigger delay control.
- Screw Count / Impact Count.
- Supervisor level "lock-out" control.

Additionally, the **Signature Series** battery tool has an integrated mini USB connector that couples to the **Signature Series** Programmer module. Simply connect the tool to the Programmer Module and flash the tool to the desired RPM. The programmed RPM will remain until a change is desired.

Body Jackets

Prevent damage to the workpiece surface.



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