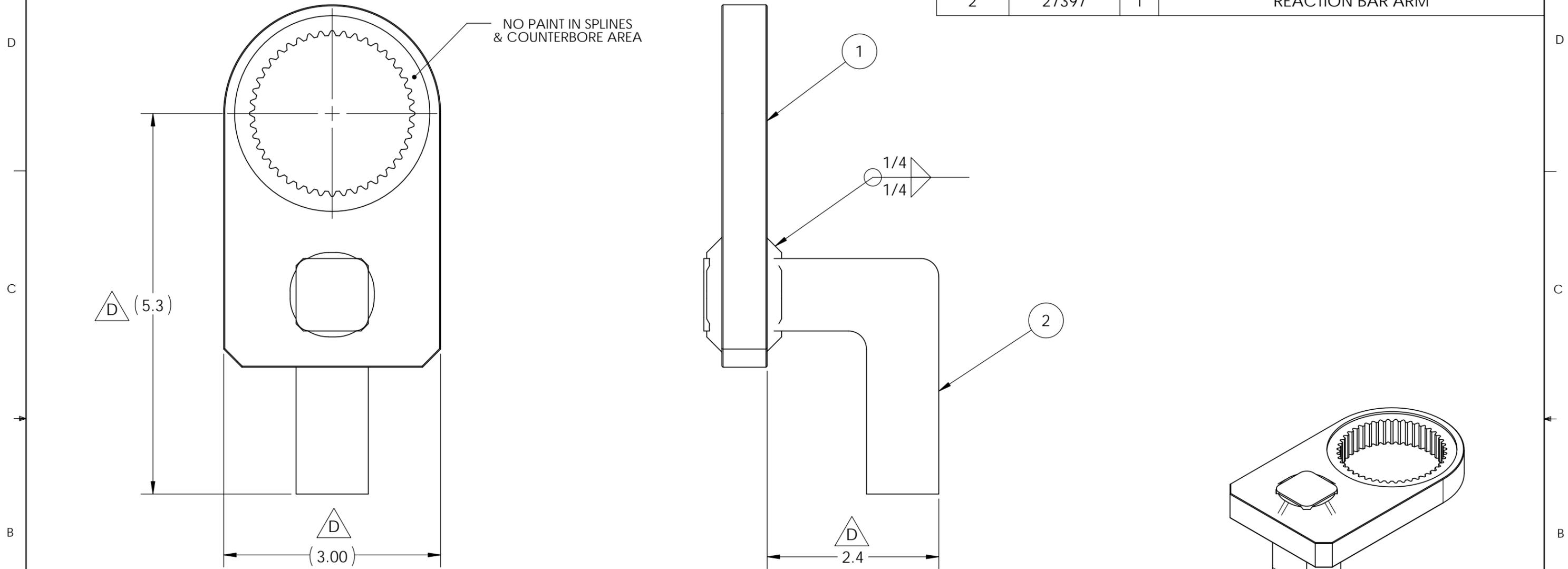


| ITEM NO. | PART NUMBER | QTY. | DESCRIPTION |
|----------|-------------|------|----------------------|
| 1 | 27398 | 1 | REACTION BAR w/ HOLE |
| 2 | 27397 | 1 | REACTION BAR ARM |



****USE ER90S B3 FILLER ROD****

**-PERFORM WELD ON PARTS PRE-HEATED TO 400-600 °F
-POST WELD PEENING REQUIRED FOR WELD AREA**

△ D FINISH: PAINT OR POWDERCOAT OHS A YELLOW - MASK INTERNAL GEAR, SEE NOTE



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| REVISION LEVEL | REVISION RELEASE DATE | DESCRIPTION OF CHANGES MADE TO PART | ECN # | AUTHOR/ APPROVAL |
|----------------|-----------------------|-------------------------------------|-------|------------------|
| | | | | |
| | | | | |
| | | | | |
| | | | | |

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
DIMENSIONS AND TOLERANCING PER ANSI Y14.5
SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL:
.X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005
ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX
MACHINE SURFACE FINISH: 125 RMS OR BETTER

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| | | |
|--------------------------------|---------------------------------------|----------------------|
| REACTION BAR, STD DEPTH | | |
| 6000-SERIES | | |
| SIZE B | PART / DRAWING NUMBER 26815 | REVISION D |
| SCALE 3:4 | DO NOT SCALE DRAWING | SHEET 1 OF 1 |