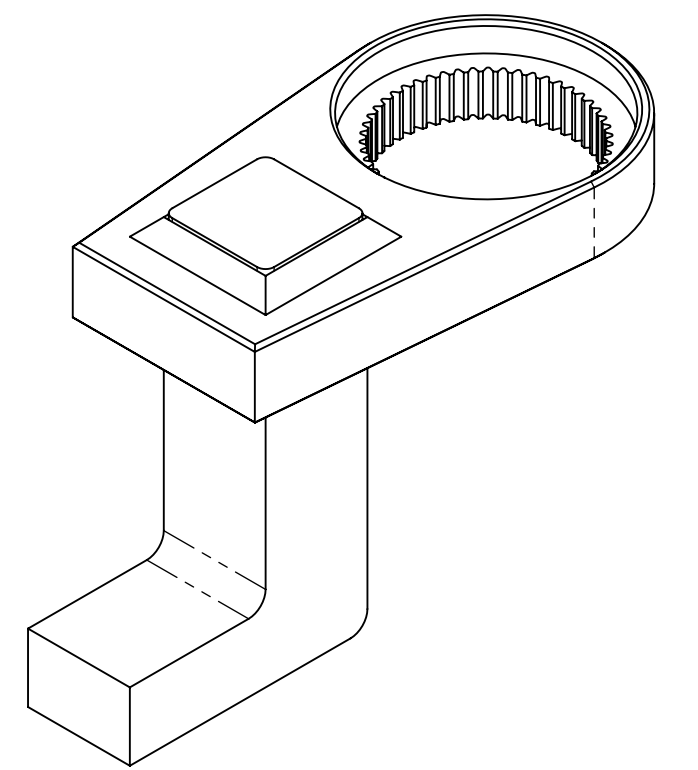
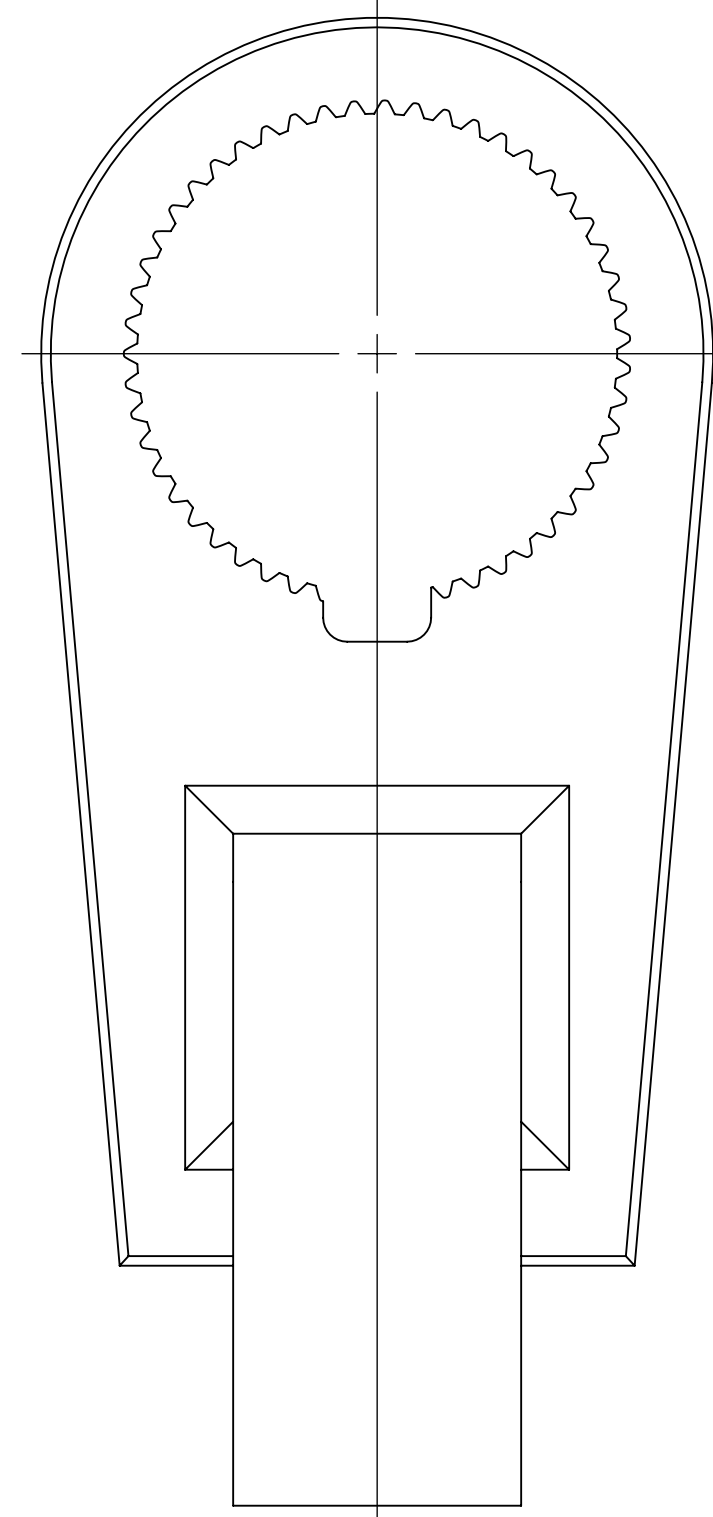
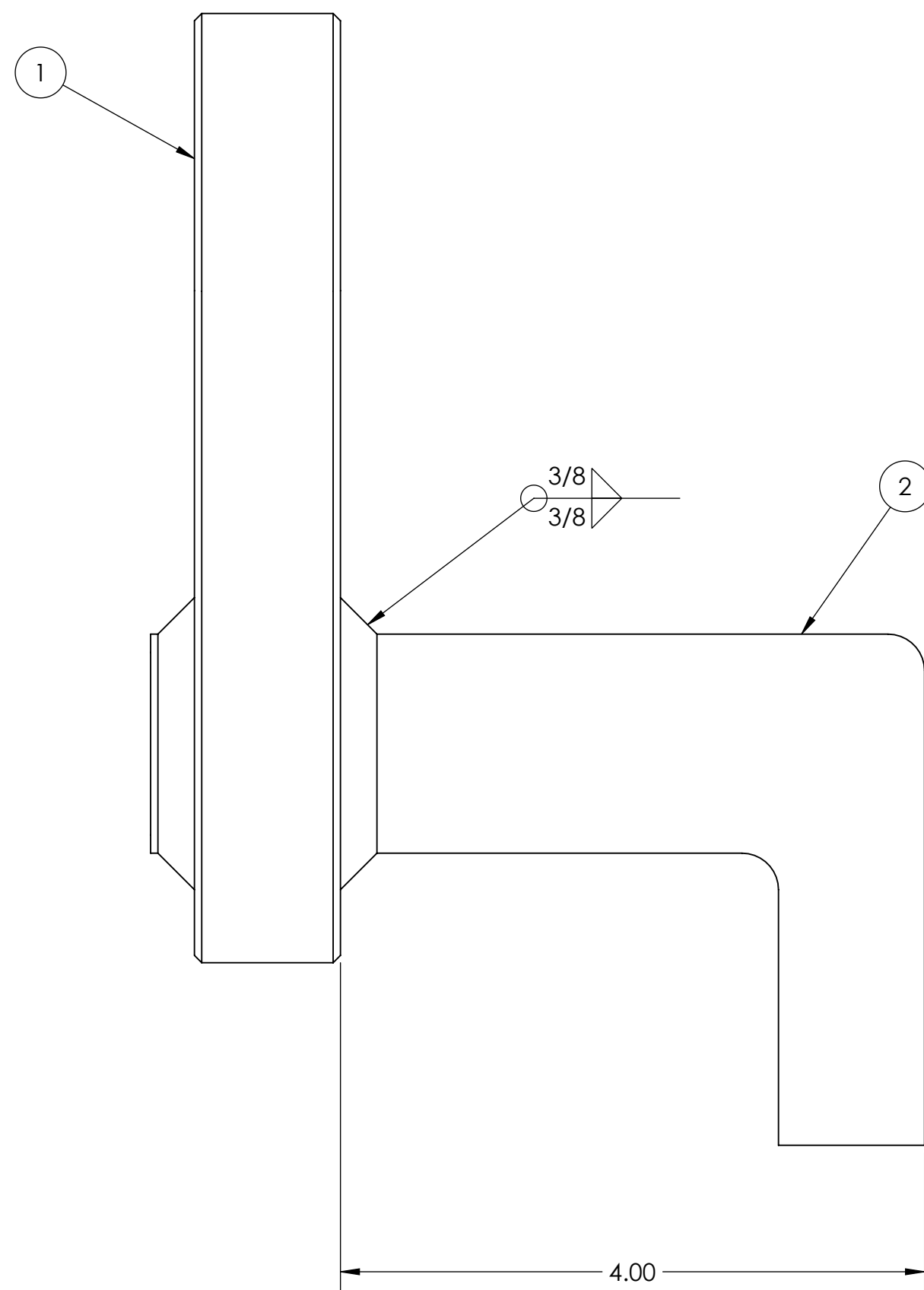
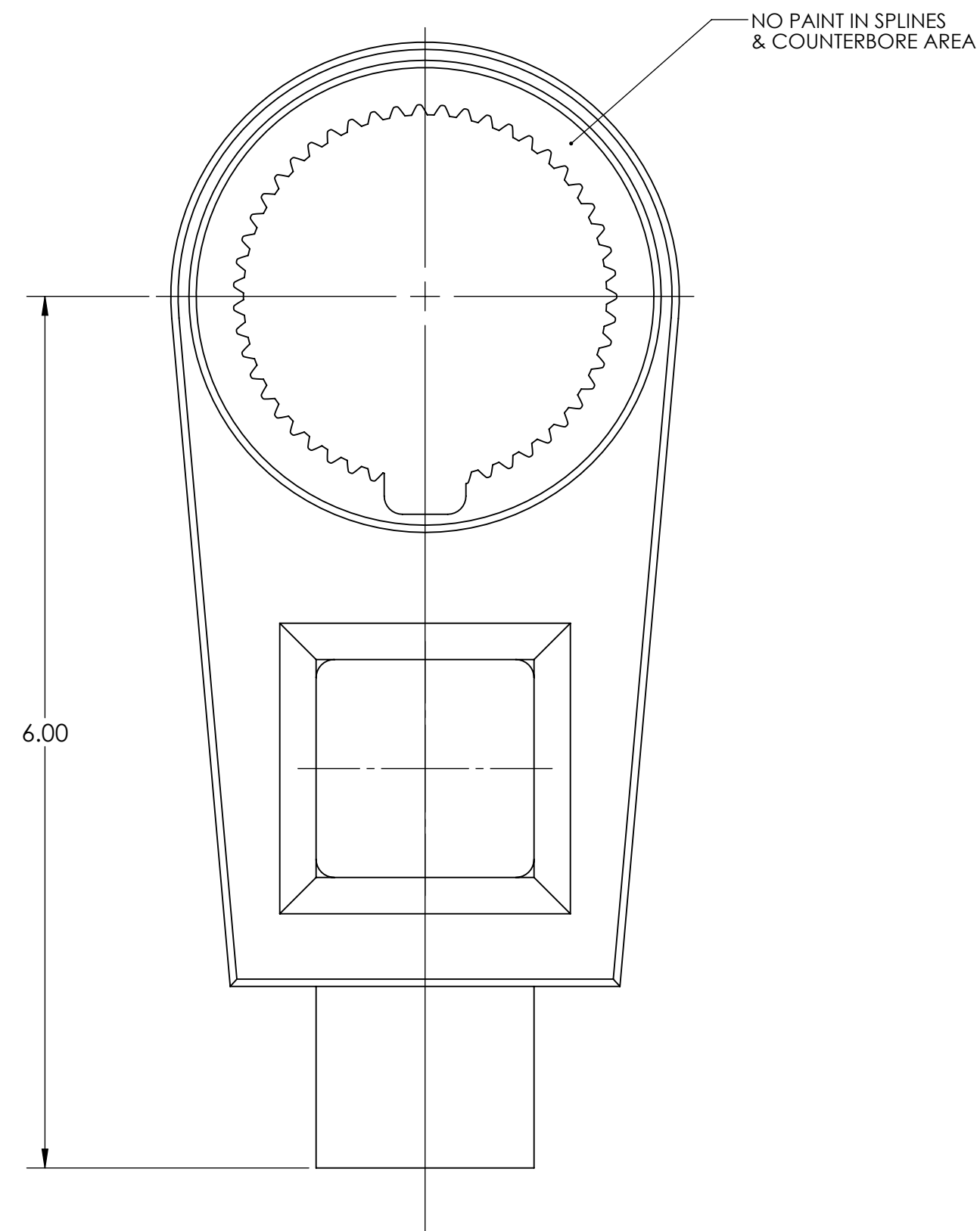


COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	25494	1	REACTION BAR, SINGLE END W/ HOLE
	2	25495	1	REACTION BAR ARM

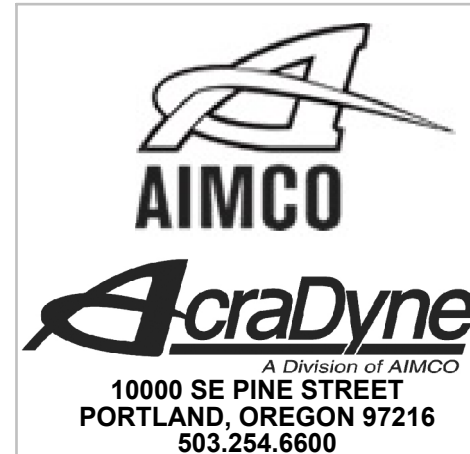


**\*\* USE ER90S B3 FILLER ROD \*\***

**-PERFORM WELD ON PARTS PRE-HEATED TO 400-600 °F**  
**-POST WELD PEENING REQUIRED FOR WELD AREA**

**MATERIAL: AISI 4140HT STEEL**

**FINISH: PAINT OHS A YELLOW - MASK INTERNAL GEAR, SEE NOTE**



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

**UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES**  
 DIMENSIONS AND TOLERANCING PER ANSI Y14.5  
 SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  
 .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005  
 ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX  
 MACHINE SURFACE FINISH: 125 RMS OR BETTER

**DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:**  
**ACRADYNE MECHANICAL ENGINEERING**

**REACTION BAR, DEEP**

**7000 - SERIES**

SIZE	PART / DRAWING NUMBER	REVISION
<b>D</b>	<b>26890</b>	<b>A</b>

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1