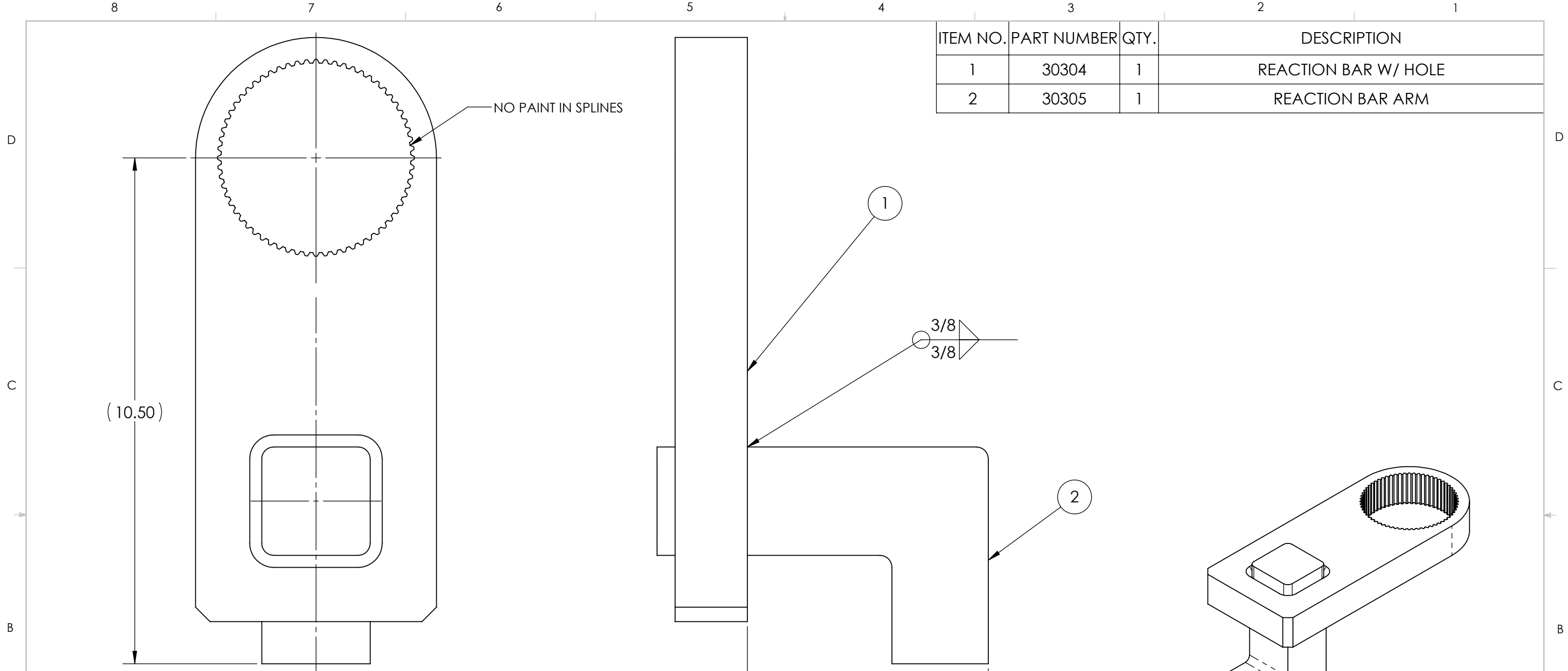


ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	30304	1	REACTION BAR W/ HOLE
2	30305	1	REACTION BAR ARM



NO PAINT IN SPLINES

(10.50)

3/8
3/8

5.0

SCALE 1:4

****USE ER90S B3 FILLER ROD****

**-PERFORM WELD ON PARTS PRE-HEATED TO 400-600 °F
-POST WELD PEENING REQUIRED FOR WELD AREA**

FINISH: PAINT OR POWDER COAT OHS A YELLOW - MASK INTERNAL GEAR, SEE NOTE



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
DIMENSIONS AND TOLERANCING PER ANSI Y14.5
SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL:
.X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005
ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX
MACHINE SURFACE FINISH: 125 RMS OR BETTER

**DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
ACRADYNE MECHANICAL ENGINEERING**

REACTION BAR, SINGLE ENDED, 5" OFFSET
8000-SERIES

SIZE B	PART / DRAWING NUMBER 30306	REVISION A
SCALE 1:2	DO NOT SCALE DRAWING	SHEET 1 OF 1