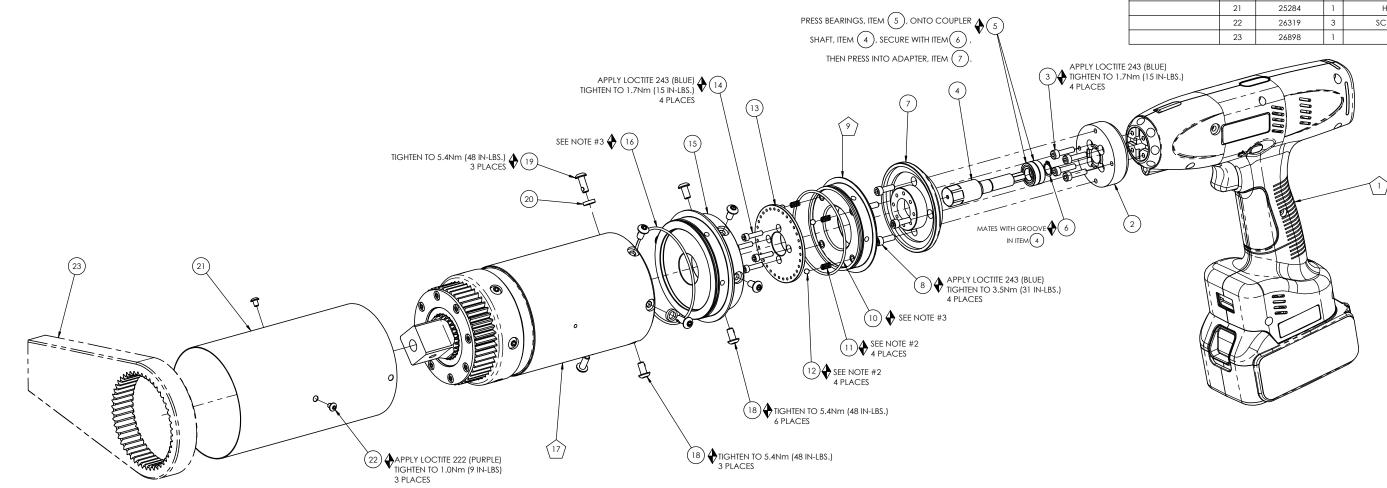


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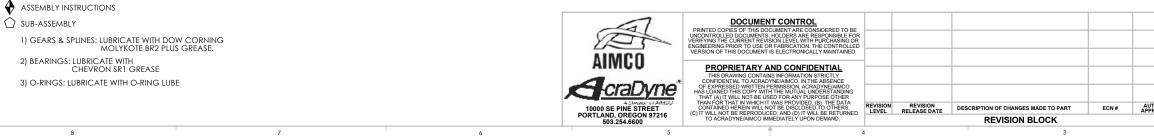
PROGRAM TOOL WITHIN RANGE OF 12-12.5Nm FOR 5100+Nm OUTPUT TORQUE SEE WORK INSTRUCTION W2070 SECTION 4.8 TOOL SET-UP FOR HT GEARING



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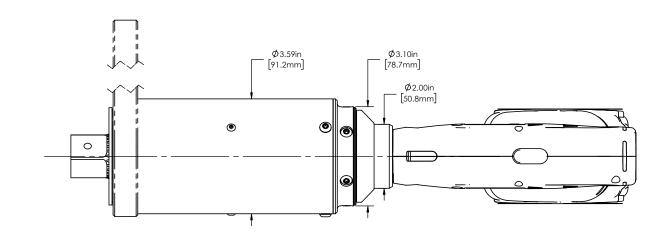
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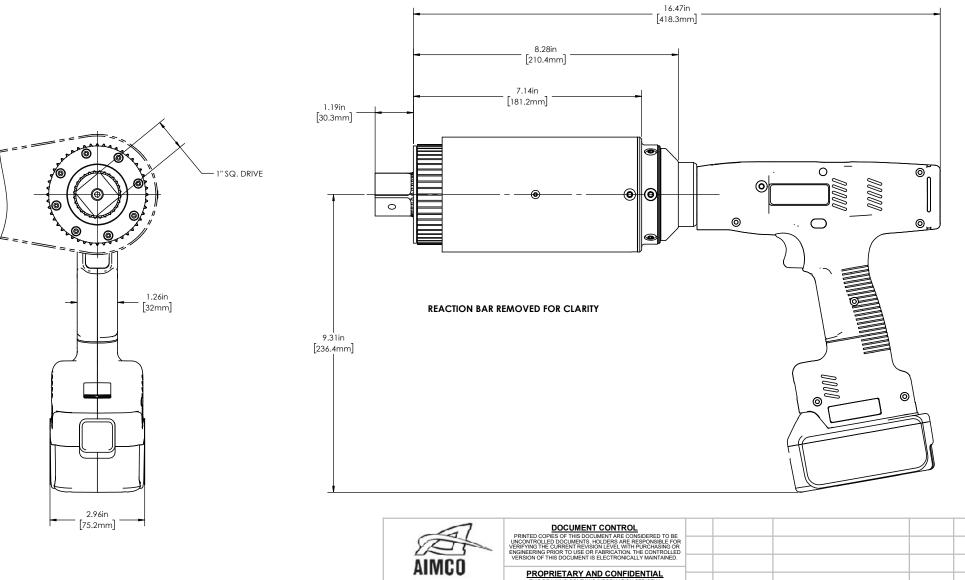
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COMMENTS	ITEM NO.	PART NUMBER	QTY.	. DESCRIPTION	
	1	ABP-CTA12-HT	1	CORDLESS PISTOL NUTRUNNER W/HT ADAPTER, 12Nm, CORDLESS SERIES	1
	2	31191	1	TRANSDUCER/MOTOR TO CLUTCH ADAPTER	1
	3	25111	4	SCREW, SHC, M4 X 16MM, SS]
	4	31194	1	GEARBOX COUPLER SHAFT, 8000 SERIES	
	5	25533	2	BEARING, BALL, Ø19mm X Ø10mm X 5mm	F
	6	31321	1	SNAP RING, EXTERNAL, Ø.375	
	7	31193	1	GEARBOX CLUTCH ADAPTER	
	8	31648	4	SCREW, SHC 8-32X.5, STEEL, BLACK OXIDE	
	9	28295	1	CLUTCH PLATE ASSY, HT AIR TOOLS	
	10	26227	1	O-RING, MOTOR HOUSING	
	11	28174	4	SPRING, COMPRESSION	-
	12	20105	4	DETENT BALL	
	13	27751	1	CLUTCH DETENT PLATE, HT AIR TOOLS	
	14	26162	4	SCREW, SHC, 6-32 X 9/16, STEEL	
	15	27754	1	CLUTCH ADAPTER RING, HT AIR TOOLS	
	16	27714	1	O-RING 3" ID	E
	17	27775	1	GEARBOX ASSY, 626.4:1, HT AIR TOOLS, 1" OUTPUT	ſ
	18	29279	9	SCREW, BHSC, 10-32 x 3/8, TORX HEAD, NYLON PELL-IT, STEEL	
	19	29284	3	SCREW, BHSC, 10-32 X 1/2, TORX HEAD, NYLON PELL-IT, STEEL	
	20	25564	3	WASHER SHIM .093THK .25ID .375OD	
	21	25284	1	HT TOOL TRANSDUCER SLEEVE	
	22	26319	3	SCREW, BHSC 6-32 X .188, 18-8 SS	
	23	26898	1	CHOOSE REACTION BAR	

	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES DIMENSIONS AND TOLERANCING PER ANSI Y14.5 SURFACE ROUGHNESS PER ANSI Y14.36	CORDLESS HT PISTOL NUTRUNNER, 5000Nm GEARBOX				
	BLOCK TOLERANCING PER DECIMAL: .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005 ANGLE = ±0*30'	Nork				
	REMOVE BURRS AND SHARP EDGES: R.015 MAX MACHINE SURFACE FINISH: 125 RMS OR BETTER	SIZE	PART / DRAWING NUMBER	REVISION		
UTHOR/ PROVAL	DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:	D	ABP-CTA5000	A		
ACRADY	ACRADYNE MECHANICAL ENGINEERING	SCALE 1:8	DO NOT SCALE DRAWING	SHEET 1 OF 2		
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CORED A LIVERA LI AMUSU TORODO SE PINE STREET PORTLAND, OREGON 97216 503.254.6600

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IF ALT (A) IT WILL NOT BE USED FOR ANY PURPOSE OTHER
IF ALT (A) IT WILL NOT BE USED FOR ANY PURPOSE OTHER
(C) IT WILL NOT BE REPRODUCED AND (0) IT WILL BE RETURNED
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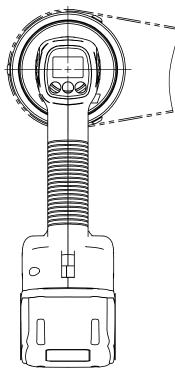
REVISION REVISION DESCRIPTION OF CHANGES MADE TO PART ECN# AUTO LEVEL RELEASE DATE DESCRIPTION OF CHANGES MADE TO PART ECN# AUTO REVISION BLOCK

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	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES DIMENSIONS AND TOLERANCING PER ANSI Y14.5 SURFACE ROUGHNESS PER ANSI Y14.36	CORDLESS HT PISTOL NUTRUNNER, 5000Nm GEARBOX					
	BLOCK TOLERANCING PER DECIMAL: .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005 ANGLE = ±0*30'	HT CORDLESS SERIES					
	REMOVE BURRS AND SHARP EDGES: R.015 MAX MACHINE SURFACE FINISH: 125 RMS OR BETTER			PART / DRAWING NUMBER	REVISION	1	
UTHOR/ PROVAL				ABP-CTA5000	A		
			LE 2:3	DO NOT SCALE DRAWING	SHEET 2 OF 2	2	
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