







**AIMCO**

*Acradyne*

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REVISION LEVEL		REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL
REVISION BLOCK					

**UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES**

DIMENSIONS AND TOLERANCING PER ANSI Y14.5  
SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  
.X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005  
ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX  
MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:  
**ACRADYNE MECHANICAL ENGINEERING**

**FIXTURED ANGLE  
NUTRUNNER, 12,000Nm**

**XDHT SERIES**

SIZE	PART / DRAWING NUMBER	REVISION
<b>D</b>	<b>AEF4N9X12000B</b>	<b>B</b>
SCALE 1:2	DO NOT SCALE DRAWING	SHEET 2 OF 2