



MODEL NO.	TOOL HEIGHT
AEN4F22029C-1	80.6MM [3.2in]
AEN4F22029C-2	106.0MM [4.2in]
AEN4F22036C-1	80.6MM [3.2in]
AEN4F22036C-2	106.0MM [4.2in]
AEH4F22043C-1	80.6MM [3.2in]
AEH4F22043C-2	106.0MM [4.2in]
AEH4F22053C-1	80.6MM [3.2in]
AEH4F22053C-2	106.0MM [4.2in]



AIMCO
AcraDyne[®]
A Division of AIMCO
10000 SE PINE STREET
PORTLAND, OREGON 97216
503.254.6600

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REVISION BLOCK

**UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES**
DIMENSIONS AND TOLERANCING PER ANSI Y14.5
SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL:
 $.X = \pm .030$ $.XX = \pm .010$ $.XXX = \pm .005$ $.XXXX = \pm .0005$
 ANGLE = $\pm 0^{\circ} 30'$

REMOVE BURRS AND SHARP EDGES: R.015 MAX
MACHINE SURFACE FINISH: 125 RMS OR BETTER

**DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
ACRADYNE MECHANICAL ENGINEERING**

**HOLD & DRIVE
NUTRUNNER, 3/8" SQ. DR.**

GEN 4 2000 SERIES

SIZE D	PART / DRAWING NUMBER AEH4F220__C-__	REVISION D
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 2 OF 3

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BASE MODEL	DOT	SOCKET BASE	COLUMN 1	SOCKET SIZE	COLUMN 2	HOLDER BASE	COLUMN 3	HOLDER SIZE	COLUMN 4
AEH32030C-	.	X	SOCKET TYPE & EXTENSION	X	HEX SIZE	X	TANG/BIT HOLDER & EXTENSION	X	SIZE
							BIT HOLDER		
	A		26554-1 SINGLE HEX (NO EXTENSION)	A	14mm	A	26564-1 (1/4" BIT)(NO EXTENSION)	A	4mm
	B		26554-2 SINGLE HEX (3mm EXTENDED)	B	15mm	B	26564-2 (1/4" BIT)(3mm EXTENDED)	B	5mm
	C		26554-3 SINGLE HEX (9mm EXTENDED)	C	16mm	C	26564-3 (1/4" BIT)(9mm EXTENDED)	C	6mm
	D		26554-4 SINGLE HEX (12mm EXTENDED)	D	17mm	D	26564-4 (1/4" BIT)(12mm EXTENDED)	D	7mm
	E		26554-5 SINGLE HEX (24mm EXTENDED)	E	18mm	E	26564-5 (1/4" BIT)(24mm EXTENDED)	E	8mm
				F	19mm			F	9mm
	F		26554-1 SURFACE DRIVE (NO EXTENSION)	G	20mm	F	26565-1 (5/16" BIT)(NO EXTENSION)	G	10mm
	G		26554-2 SURFACE DRIVE (3mm EXTENDED)	H	21mm	G	26565-2 (5/16" BIT)(3mm EXTENDED)	H	3/16"
	H		26554-3 SURFACE DRIVE (9mm EXTENDED)	I	9/16"	H	26565-3 (5/16" BIT)(9mm EXTENDED)	I	1/4"
	J		26554-4 SURFACE DRIVE (12mm EXTENDED)	J	5/8"	I	26565-4 (5/16" BIT)(12mm EXTENDED)	J	5/16"
	K		26554-5 SURFACE DRIVE (24mm EXTENDED)	K	11/16"	J	26565-5 (5/16" BIT)(24mm EXTENDED)	K	3/8"
				L	3/4"		FEMALE TANG HOLDER	L	T15
	L		26554-1 DOUBLE HEX (NO EXTENSION)	M	13/16"	K	26557-1 HEX (NO EXTENSION)	M	T20
	M		26554-2 DOUBLE HEX (3mm EXTENDED)	N		L	26557-2 HEX (3mm EXTENDED)	N	T25
	N		26554-3 DOUBLE HEX (9mm EXTENDED)	O		M	26557-3 HEX (9mm EXTENDED)	O	T30
	P		26554-4 DOUBLE HEX (12mm EXTENDED)	P		N	26557-4 HEX (12mm EXTENDED)	P	T40
	Q		26554-5 DOUBLE HEX (24mm EXTENDED)	Q		P	26557-5 HEX (24mm EXTENDED)	Q	T45
				R				R	T50
				S		Q	26557-1 TORX (NO EXTENSION)	S	E8
				T		R	26557-2 TORX (3mm EXTENDED)	T	E10
				U		S	26557-3 TORX (9mm EXTENDED)	U	E11
				V		T	26557-4 TORX (12mm EXTENDED)	V	E12
				W		U	26557-5 TORX (24mm EXTENDED)		
				X					
				Y		V	26557-1 D-TYPE (NO EXTENSION)	W	4 x 6
				Z		W	26557-2 D-TYPE (3mm EXTENDED)	X	5 x 8
						X	26557-3 D-TYPE (9mm EXTENDED)	Y	6 x 8
						Y	26557-4 D-TYPE (12mm EXTENDED)	Z	6.4 x 8
						Z	26557-5 D-TYPE (24mm EXTENDED)	1	5 x 11*
	0		NO SOCKET	0	NO SOCKET	0	NO HOLDER	0	NO BIT

EXAMPLE MODEL NUMBER: AEH4F22043C-1.CDCJ = 1" TRAVEL, SINGLE HEX EXT. 9mm, 17mm HEX, 1/4" BIT HOLDER EXT. 9mm WITH 5/16" HEX BIT

* = NON-WARRANTABLE ITEM

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REVISION BLOCK

REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

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DIMENSIONS AND TOLERANCING PER ANSI Y14.5

SURFACE ROUGHNESS PER ANSI Y14.36

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ACRADYNE MECHANICAL ENGINEERING

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GEN 4 2000 SERIES

SIZE	PART / DRAWING NUMBER	REVISION
B	AEH4F220__C-__	D
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 3 OF 3