

| | 1 | 26160 | 1 | ASSY, MOTOR, 4650 |
|--------------------------|----|-----------|---|--|
| | 2 | | | |
| | | 24840 | 1 | FOIL SEAL 2" DIA |
| | 3 | 29335 | 4 | STANDOFF, M-F,4-40 X 3/16, SS |
| | 4 | 27797 | 1 | TID BOARD, POPULATED W/O AMP CIRCUI |
| | 5 | 29337 | 3 | STANDOFF, M-F,4-40 X 1/8, SS |
| | 6 | 29338 | 1 | TID WIRE INSULATOR |
| | 7 | 25573 | 7 | SCREW PHP 4-40 X 3/16 18-8 SS |
| | 8 | 24859 | 3 | LHSC 10-32 X 1/4 BLK OXIDE |
| | 9 | 25490 | 2 | LENS, LED, INJECTION MOLDED |
| | 10 | 25225 | 1 | END GRIP CAP, HT TOOLS |
| | 11 | 27063 | 1 | TOOL CONNECTOR CLIP |
| | 12 | 26458 | 1 | SCREW, SHC 10-32 X .44 LG., STEEL, BLACK OXIDE |
| | 13 | 25568 | 4 | SHC 10-32 x 1.25 BLK OXIDE |
| | 14 | SEE CHART | 1 | GEAR BOX ASM. |
| | 15 | 27978 | 1 | SLIP RING INNER PLATE |
| | 16 | 28278 | 1 | SLIP RING OUTER PLATE SUB-ASM. |
| | 17 | 27714 | 2 | O-RING 3" ID |
| SEE WORK INSTRUCTIONS | 18 | 27983 | 1 | SLIP RING SET |
| | 19 | 27994 | 6 | DOWEL PIN, Ø.0938 X .1875 LG., STEEL |
| | 20 | 28000 | 1 | CABLE TIE-MOUNT |
| | 21 | 28257 | 4 | CABLE TIE, 1.65MM W X 71MM LG |
| | 22 | 27993 | 6 | SCREW, FHPM, 2-56, 18-8SS, PLAIN |
| | 23 | 27953 | 1 | O-RING, 70 DURO BUNA N, -042 |
| | 24 | 28174 | 8 | SPRING, COMPRESSION |
| | 25 | 20105 | 8 | DETENT BALL |
| | 26 | 24940 | 1 | SCREW, FHSC 4-40 X .25 LG., STEEL, BLACK OXIDE |
| | 27 | 25745 | 2 | SCREW, BHSC 4-40 STEEL, BLACK OXIDE |
| | 28 | 25969 | 2 | BEARING, BALL, Ø42mm X Ø30mm X 7mm |
| | 29 | 25961 | 1 | BEARING RETAINER, INNER |
| | 30 | 25962 | 1 | BEARING RETAINER, OUTER |
| | 31 | 27980 | 1 | SLIP RING PINION ADAPTER |
| | 32 | 26080 | 1 | O-RING, LED LIGHT RING COVER |
| | 33 | 25229 | 1 | AXIAL HANDLE, HT TOOLS |
| | 34 | 25985 | 1 | TRANSDUCER WIRE COVER FOR MOD 2523 |
| | 35 | 25984 | 1 | TRANSDUCER WIRE TRAY |
| | 36 | 25564 | 3 | WASHER SHIM .093THK .25ID .375OD |
| | 37 | 29284 | 3 | SCREW, BHSC, 10-32 X 1/2, TORX HEAD, NYLON PELL-IT, STEEL SCREW, BHSC, 10-32 X 3/8, TORX HEAD, |
| | 38 | 29279 | 9 | SCREW, BHSC, 10-32 x 3/8, TORX HEAD, NYLON PELL-IT, STEEL |
| | 39 | 25212 | 1 | SWITCH SUB-ASSEMBLY |
| NOT SHOWN | 40 | 25582 | 1 | TRIGGER CABLE |
| | 41 | 25569 | 6 | SCREW LHCS 10-32 X 3/8 18-8 SS |
| | 42 | 25507 | 1 | TOOL CONNECTOR ASM HERC PISTOL |
| | 43 | 28203 | 1 | HT TOOL TRANSDUCER SLEEVE |
| | 44 | 25218 | 3 | SCREW, BHSC, 6-32 X 5/16, SS |
| | 45 | 26898 | 1 | CHOOSE REACTION BAR |
| | 46 | 25579 | 1 | PLUG 3/8" |
| | | 0.17-77 | | |
| | 47 | 24858 | 1 | PLUG 1 3/16 GROUND WIRE ASSEMBLY, 18 AWG, 8000 8 |

| | MODEL NO. | GEARBOX ASM. | SLIP RING SET | | |
|---|---------------|--------------|---------------|--|--|
| | AEJ4B884200B | 28112 | 27983.002 | | |
| | AEJ4B884200B1 | 28113 | 27963.002 | | |
| | AEJ4W884650B | 28112 | 27983.003 | | |
| | AEJ4W884650B1 | 28113 | 27963.003 | | |
| | AEJ4B885000B | 28112 | 27983.004 | | |
| | AEJ4B885000B1 | 28113 | | | |
| 7 | AEJ4W885000B | 31196 | 27983.009 | | |
| 7 | AEJ4W885000B1 | 31190 | | | |

