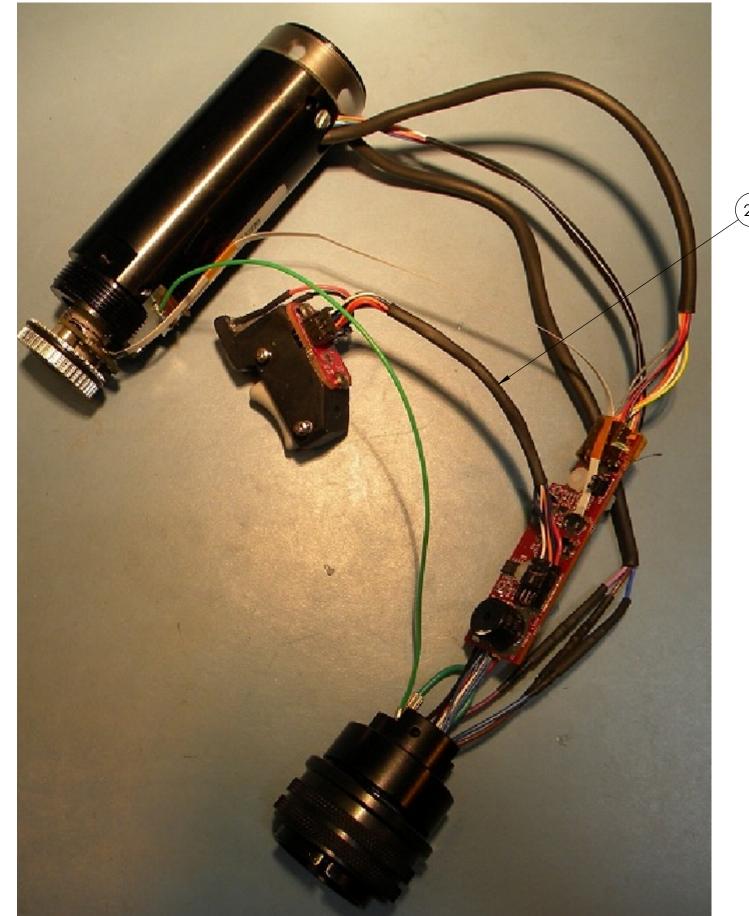


COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	25806	1	PISTOL MOTOR ASSEMBLY
	2	26599	1	LED PCB ASSY, PISTOL
	3	27016	2	NUT, HEX, 4-40 UNDERSIZED, STEEL ZINC
	4	24780	1	MOTOR COUPLER SUB-ASM.
	5	25763	1	TRANSDUCER ADAPTOR
	6	SEE CHART	1	TRANSDUCER SUB-ASM.
	7	SEE CHART	1	GEAR CASE SUB-ASM.
	8	27026	1	ADAPTOR ASM., RIV-NUT
	9	27023	1	SPRING, RIV-NUT SHAFT
	10	24687	1	O-RING, LIGHT RING, LEVER
	11	24873	1	LIGHT RING
	12	24686	1	RETAINING RING, LEVER LIGHT RING
	13	25814	2	SCREW, PAN HEAD PHILLIPS, 4-40 x 3/16, STAR WASH, SS
	14	25849	1	t.i.d. board asm., pistol
	15	24934	2	SCREW, FHC 4-40 X .312, STEEL, BLACK OXIDE
	16	25424	1	GROUND WIRE ASM.
	17	26685	1	PISTOL HANDLE, 2000 SERIES, MODEL B
	18	26792	4	SCREW, BHSC 6-32X.50, STEEL, BLACK OXIDE
	19	26791	4	WASHER, FLAT, NO 6 SCREW, STEEL, BLACK OXIDE
	20	25871	1	SWITCH SUB-ASSEMBLY
SEE WIRING PHOTO	21	25788	1	CABLE, TRIGGER, GEN 4 PISTOL
	22	24870	1	CONNECTOR SLEEVE, PISTOL HANDLE
	23	25271	A/R	SHIM002
	24	25272	A/R	SHIM005
	25	25273	A/R	SHIM010
	26	24935	2	SOC HD CAP SCREWS
	27	26602	1	TOOL CONNECTOR ASSEMBLY
	28	24871	1	END CAP, PISTOL MOTOR

SEE SHT 3 FOR NOSEPIECE ASM. PART NUMBER FOR ORDERING



PRE-WIRE PISTOL AND PROGRAM TID TO TEST MOTOR, CABLING AND TID BOARD BEFORE ASSEMBLING INTO HANDLE

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
DIMENSIONS AND TOLERANCING PER ANSI Y14.5 SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL: $.X = \pm .030$ $.XX = \pm .010$ $.XXX = \pm .005$ $.XXXX = \pm .0005$ ANGLE = $\pm 0^{\circ} 30'$

REMOVE BURRS AND SHARP EDGES: R.015 MAX MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
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AEP4A220 _ _BR PISTOL RIV-NUT TOOL GEN IV, 2000 SERIES

PART / DRAWING NUMBER

DO NOT SCALE DRAWING SHEET 1 OF 3

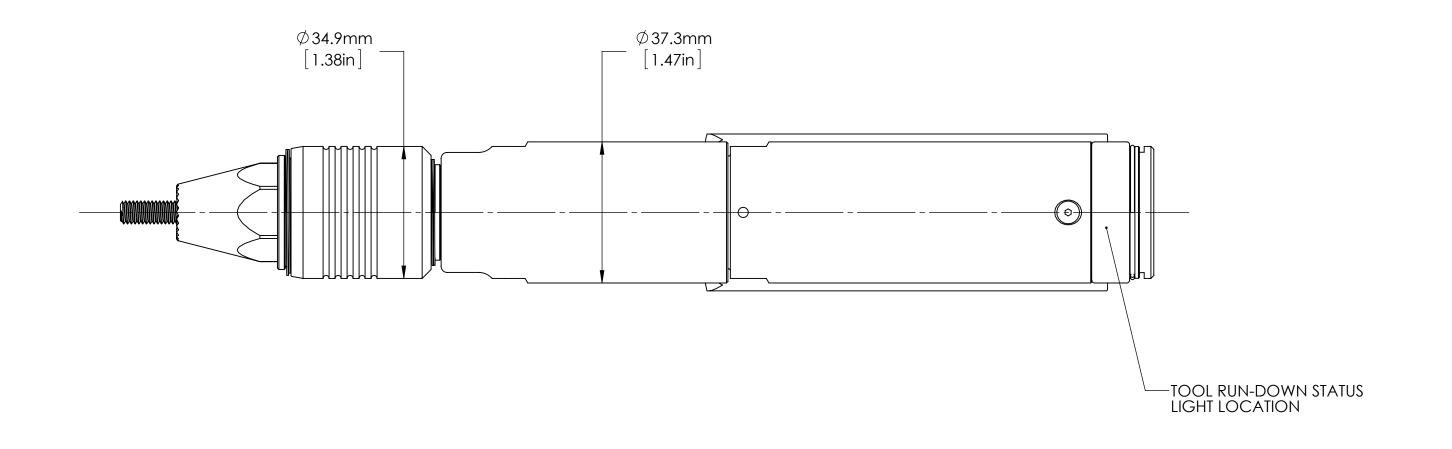
REVISION

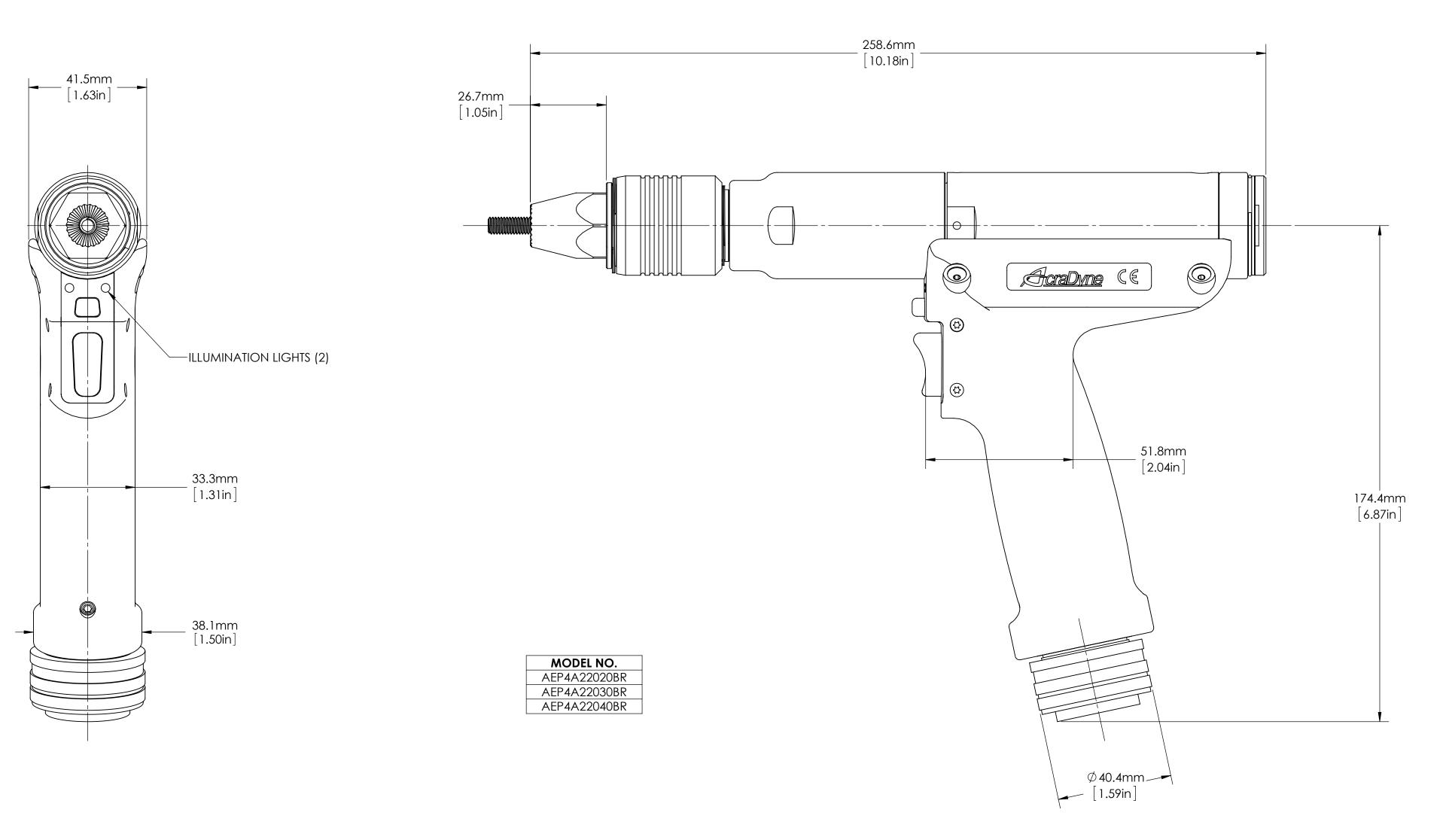
LOCTITE #263 RED

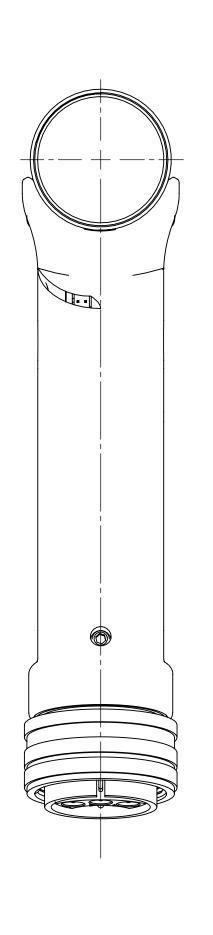
SNAP-ON CROWFOOT WRENCH, 1/2" SQ. DR. X 1-3/8" OPENING SNAP-ON PART NUMBER SC044

SUB-ASSEMBLY

MAGNETIC VISE JAWS - PART NUMBER 1000-100 LOCTITE #243 BLUE TORQUE WRENCH, 1/2" DRIVE







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		07/08/13	UPDATED GEAR CASE ASSEMBLIES 24709 WAS 24901, 24710 WAS 24902 AND 24781 WAS 24904	961	M. JULIANO		
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AEP4A220 __BR PISTOL RIV-NUT TOOL GEN IV, 2000 SERIES

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