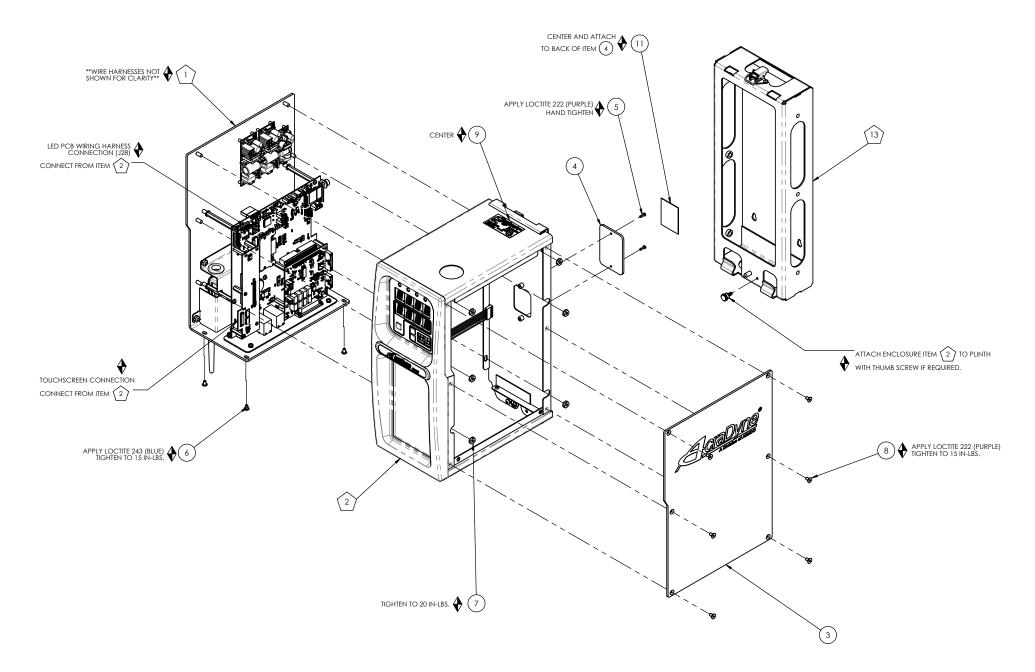
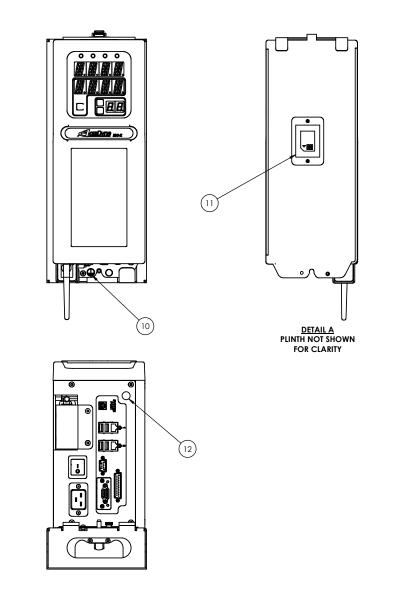
| MODEL NO. | MAINBOARD ASSEMBLY | | |
|------------|-----------------------|--|--|
| iBC4EGV-Z | 29638.001 | | |
| iBC4EGVD-Z | 29638.002 | | |
| iBC4EGVP-Z | 29638.003 | | |
| iBC4EGVN-Z | 29638.004 | | |
| iBC4EGVC-Z | 29638.005 | | |









- 1) INSTALL ENCLOSURE ASSEMBLY TO MAINBOARD ASSEMBLY
- 2) ATTACH LED AND TOUCHSCREEN HARNESS CONNECTIONS
- 3) ATTACH SD CARD COVER PLATE
- 4) ATTACH SIDE PANEL COVER PLATE
- 5) ADD ALL DECALS
- 6) ATTACH PLINTH IF REQUIRED



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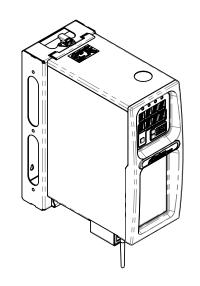
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| TLY ENCE | | | | | | .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005 ANGLE = ±0*30' |
| INTAINED. | | | | | | BLOCK TOLERANCING PER DECIMAL: |
| RED TO BE ISIBLE FOR HASING OR INTROLLED | | | | | | DIMENSIONS ARE IN INCHES DIMENSIONS AND TOLERANCING PER ANSI Y14.5 SURFACE ROUGHNESS PER ANSI Y14.36 |
| | | | | | | UNLESS OTHERWISE SPECIFIED, |
| | | | | | | |

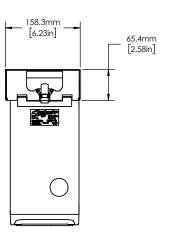
CONTROLLER ASSY W/ TOUCHSCREEN & IO, ZIGBEE

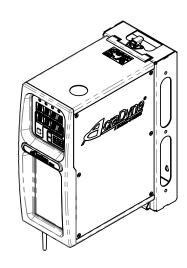
GEN 4

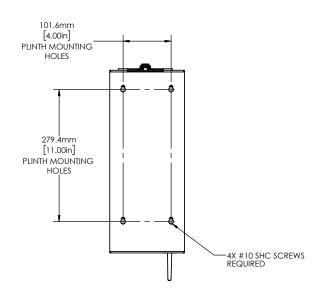
PART / DRAWING NUMBER iBC4EGV_-Z SCALE 1:3 DO NOT SCALE DRAWING SHEET 1 OF 2

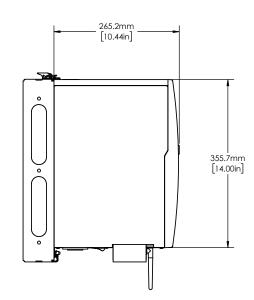
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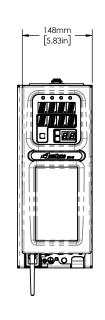


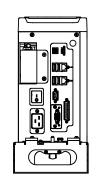


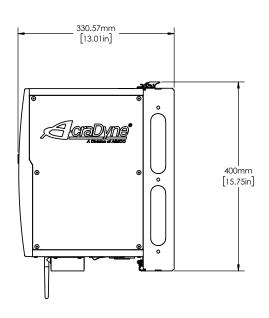














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| | | | | LEVEL RELEASE DATE DESCRIPTION OF CHANGES MADE TO PART ECN# | | |

CONTROLLER ASSY W/ TOUCHSCREEN & IO, ZIGBEE

GEN 4

| SIZE | PART / DRAWING NUMBER | REVIS |
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