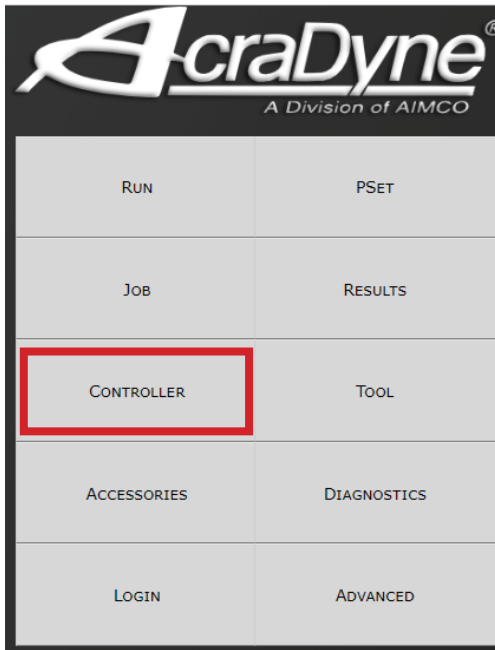
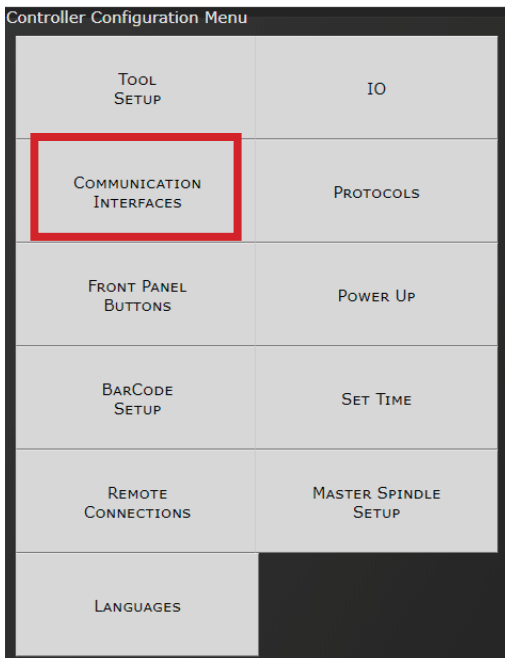


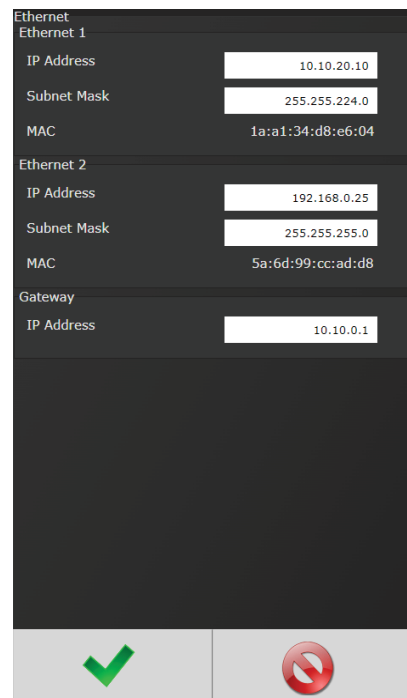
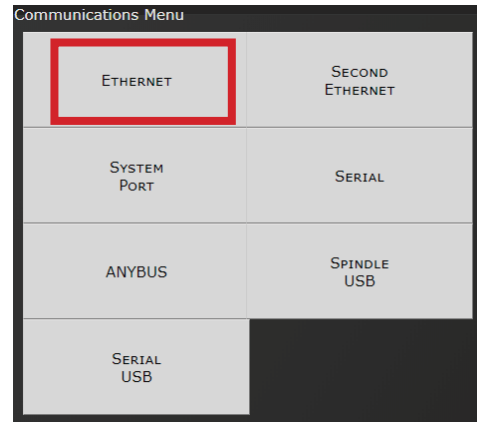
From the main menu, select Controller.



Select Communication Interfaces.



Then select Ethernet or Second Ethernet.



IP Address:
IP address of controller's Ethernet port.

Subnet Mask:
Subnet mask of the controller.

Gateway: Gateway is the IP address of the gateway computer that provides access beyond the local network.

NOTE: Consult your local System Administrator to connect the controller to your Network and assign IP addresses.