



AIMCO PULSE UNIT REPAIR JIGS BY TOOL MODEL NUMBER

Tool Model	Teflon Seal Sleeve	Teflon Seal Insert	Hold & Press Accumulator	Casing Connector	Set Torque Adjuster	Set O-Ring	Anvil & Drive Blades in Liner Both are Required	Install Liner Casing	Valve Cover	Remove Ball Bearing Rear Plate	Remove Ball Bearing Front Plate	Press Ball Bearing Rear Plate	Press Ball Bearing Front Plate	Driving Gear Bushing Screw	Angle Head Cover
ALPHA-(T)100	194-319-3-1						194-440-6-1 194-440-6-0			982-403-0-2	982-951-0-2	982-403-0-1			
ALPHA-(T)130	194-319-3-1						194-440-6-1 194-440-6-0			982-404-0-2	982-905-0-2	982-404-0-1	982-905-0-1		
ALPHA-(T)140							195-440-6-1 195-440-6-0			982-404-0-2	982-906-0-2	982-951-0-1	982-906-0-1		
ALPHA-(T)70(C)							194-440-2-1 194-440-2-0					982-402-0-1			
ALPHA-(T)70(C)(CH)															
ALPHA-(T)70(CH)	178-319-8-1						194-440-2-1 194-440-2-0				982-950-0-2		982-903-0-1		
ALPHA-(T)70(S)							194-440-2-1 194-440-2-0					982-402-0-1			
ALPHA-(T)70(S)(C)	178-319-8-1									982-402-0-2	982-950-0-2		982-903-0-1		
ALPHA-(T)70(S)(CH)										982-402-0-2					171-488-0-5
ALPHA-(T)70C														160-797-7-5	
ALPHA-(T)70CH														160-797-7-5	
ALPHA-(T)80	178-319-8-1						194-440-2-1 194-440-2-0			982-403-0-2	982-950-0-2	982-403-0-1	982-950-0-1		
ALPHA-(T)90	194-319-3-1						194-440-3-1 194-440-3-0			982-403-0-2	982-950-0-2	982-403-0-1	982-950-0-1		
ALPHA-100					195-907-3-1										
ALPHA-101MC					194-907-2-0	196-742-6-1				982-403-0-2	982-950-0-2	982-403-0-1	982-950-0-1		
ALPHA-110MC					194-907-2-0	196-742-6-1				982-403-0-2	982-950-0-2	982-403-0-1	982-950-0-1		
ALPHA-130MC										982-404-0-2	982-905-0-2	982-404-0-1	982-905-0-1		
ALPHA-180										982-203-0-2	982-906-0-2	982-203-0-1	982-906-0-1		
ALPHA-45(S)	178-319-8-1														
ALPHA-45(S)(D)		995-512-0-1		177-036-6-5			190-440-6-1 190-440-6-0			982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-50(D)				177-036-6-5											
ALPHA-50(S)	178-319-8-1														
ALPHA-50(S)(D)		995-512-0-1					190-440-6-1 190-440-6-0			982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-50(S)D	178-350-9-1														
ALPHA-50MC(D)										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-50S(D)				161-036-6-5											
ALPHA-60MC(D)										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-60S	178-319-8-1			161-036-6-5											
ALPHA-60S(D)	178-350-9-1	995-512-0-1					190-440-6-1 190-440-6-0			982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-61	178-319-8-1			177-036-6-5											
ALPHA-61(D)	178-350-9-1	995-512-0-1					190-440-6-1 190-440-6-0			982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-70(S)(C)					194-907-2-0										
ALPHA-70MC										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-80					194-907-2-0	196-742-6-1									
ALPHA-80MC										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-90					194-907-2-0										
ALPHA-90MC										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-T100													982-951-0-1		
ALPHA-T42(S)D	178-350-9-1	150-904-5-1	150-972-5-1	177-036-6-5				159-901-2-3							
ALPHA-T42D(S)										982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-T47(D)		150-904-5-1													
ALPHA-T47(S)	178-319-8-1														
ALPHA-T47(S)(D)		150-904-5-1	150-972-5-1	177-036-6-5				159-901-2-3		982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-T47(S)D	178-350-9-1														
ALPHA-T52	178-319-8-1														
ALPHA-T52(D)		150-904-5-1	150-972-5-1	177-036-6-5				159-901-2-3		982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-T52D	178-350-9-1														



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ALPHA-T62	178-319-8-1	150-904-5-1	150-972-5-1	177-036-6-5				159-901-2-3		982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
ALPHA-T62D	178-350-9-1														
U-100EC										982-403-0-2	982-950-0-2	982-403-0-1	982-903-0-1		
U-310(S)D												982-401-0-1			
U-310D										982-950-0-2					
U-310SD				196-294-6-5		196-742-6-1					982-035-0-2	982-033-0-1	982-035-0-1		
U-350(S)D				192-035-4-5		196-742-6-1				982-401-0-2	982-100-0-2				
U-410(S)(D)										982-401-0-2	982-100-0-2	982-401-0-1	982-100-0-1		
U-50EC						196-742-6-1									
U-50EC(D)										982-401-0-2	982-100-0-2	982-401-0-1	982-100-0-1		
U-60EC						990-320-0-1									
U-60EC(S)										982-402-0-2	982-403-0-2				
U-60EC(S)												982-402-0-1	982-403-0-1		
UBP-(T)7			150-972-5-1				190-440-6-1	190-440-6-0	159-901-2-3						
UL-30	143-319-0-1			143-036-0-5		990-320-0-1	142-440-8-1	143-440-0-0		982-014-0-2	982-901-0-2	982-014-0-1	982-901-0-1		
UL-30D															
UL-40	143-319-0-1			143-036-0-5		990-320-0-1	143-440-0-1	143-440-0-0		982-014-0-2	982-901-0-2	982-014-0-1	982-901-0-1		
UL-40D	178-350-9-1														
UL-50	178-319-8-1			147-036-2-5		990-320-0-1	143-440-3-1	194-440-2-0		982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
UL-50(D)	178-350-9-1						194-440-2-1	194-440-2-0		982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
UL-50D	178-350-9-1														
UL-60	178-319-8-1			147-036-2-5		990-320-0-1	143-440-3-1	194-440-2-0		982-014-0-2	982-949-0-2		982-902-0-1		
UL-60(D)										982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
UL-60D	178-350-9-1														
UL-70	178-319-8-1			147-036-6-5		990-320-0-1	194-440-2-1	194-440-2-0		982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
UL-90	194-319-3-1			147-036-8-5		990-971-0-1	143-440-9-1	143-440-9-0		982-950-0-2	982-949-0-2	982-949-0-1	982-950-0-1		
ULT-30				144-036-0-5			144-440-0-1	144-440-0-0	145-019-6-5	982-014-0-2	982-901-0-2	982-014-0-1	982-901-0-1		
ULT-30(S)D				144-036-0-5			144-440-0-1	144-440-0-0	145-019-6-5						
ULT-40				147-036-2-5					145-019-6-5	982-014-0-2	982-901-0-2	982-014-0-1	982-901-0-1		
ULT-40(S)	178-319-8-1														
ULT-40(S)(D)							190-440-6-1	190-440-6-0							
ULT-40(S)D	178-350-9-1														
ULT-50				147-036-2-5					145-019-6-5						
ULT-50(S)	178-319-8-1														
ULT-50(S)(D)							190-440-6-1	190-440-6-0							
ULT-50(S)D	178-350-9-1														
ULT-60				147-036-2-5					145-019-6-5						
ULT-60(S)	178-319-8-1														
ULT-60(S)(D)							190-440-6-1	190-440-6-0		982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
ULT-60(S)D	178-350-9-1														
ULT-70				147-036-6-5					147-019-6-5	982-014-0-2	982-949-0-2	982-014-0-1	982-902-0-1		
ULT-70(S)	178-319-8-1														
ULT-70(S)(D)							194-440-2-1	194-440-2-0							
ULT-90	194-319-3-1			147-036-8-5			194-440-3-1	194-440-3-0	147-019-8-5	982-949-0-2	982-950-0-2	982-903-0-1	982-949-0-1		
ULT-100	194-319-3-1			148-036-2-5			194-440-6-1	194-440-6-0		982-949-0-2	982-950-0-2	982-949-0-1	982-950-0-1		
ULT-130	194-319-3-1			130-036-2-5			130-440-2-1	130-440-2-0	130-019-2-5	982-950-0-2	982-951-0-2	982-950-0-1	982-951-0-1		
UX-(T)(ST)800											982-950-0-2		982-950-0-1		



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UX-(T)(ST)800(S)(C)													982-403-0-1			
UX-(T)1000						990-971-0-1										
UX-(T)1000(C)	194-319-3-1						194-440-6-1	194-440-6-0								
UX-(T)1000(S)(C)											982-403-0-2	982-951-0-2	982-403-0-1	982-951-0-1		
UX-(T)1300(S)	194-319-3-1						194-440-6-1	194-440-6-0			982-404-0-2	982-905-0-2	982-404-0-1	982-905-0-1		
UX-(T)1400						990-971-0-1	195-440-6-1	195-440-6-0			982-404-0-2	982-906-0-2	982-951-0-1	982-906-0-1		
UX-(T)1620		199-319-6-1				990-971-0-1	195-440-6-1	195-440-6-0			982-404-0-2		982-951-0-1			
UX-(T)700(D)												982-950-0-2		982-950-0-1		
UX-(T)700(S)(C)	178-319-8-1															
UX-(T)700(S)(D)											982-402-0-2		982-402-0-1			
UX-(T)700(S)(D)(C)							194-440-2-1	194-440-2-0								
UX-(T)800(S)						990-320-0-1										
UX-(T)800(S)(C)	178-319-8-1						194-440-2-1	194-440-2-0			982-403-0-2					
UX-(T)900(S)						990-320-0-1										
UX-(T)900(S)(C)	194-319-3-1						194-440-3-1	194-440-3-0			982-403-0-2	982-950-0-2	982-403-0-1	982-950-0-1		
UX-1000(S)(C)					195-907-3-1											
UX-1000C															199-422-7-5	199-488-7-5
UX-120EC					194-907-2-0		194-440-3-1	194-440-3-0			982-404-0-2	982-905-0-2	982-404-0-1	982-905-0-1		
UX-1300						990-971-0-1										
UX-1300(S)					195-907-3-1											
UX-130EC					195-907-3-1		194-440-6-1	194-440-6-0			982-404-0-2	982-905-0-2	982-404-0-1	982-905-0-1		
UX-1400					195-907-3-1											
UX-1620					195-907-3-1	990-972-0-1										
UX-450(S)	178-319-8-1															
UX-450(S)(D)		995-512-0-1		177-036-6-5			190-440-6-1	190-440-6-0			982-401-0-2	982-402-0-2	982-401-0-1	982-402-0-1		
UX-450(S)D	178-350-9-1															
UX-500(S)(C)	178-319-8-1															
UX-500(S)(D)				177-036-6-5		990-320-0-1						982-402-0-2		982-402-0-1		
UX-500(S)(D)(C)		995-512-0-1					190-440-6-1	190-440-6-0			982-401-0-2		982-401-0-1			
UX-500(S)D	178-350-9-1															
UX-500C															179-422-3-5	179-488-3-5
UX-612(C)(A)															179-422-3-5	
UX-612(S)(C)	178-319-8-1															
UX-612(S)(D)				177-036-6-5		990-320-0-1	190-440-6-1	190-440-6-0				982-402-0-2		982-402-0-1		
UX-612(S)(D)(C)		995-512-0-1									982-401-0-2		982-401-0-1			
UX-612(S)D	178-350-9-1															
UX-612A																195-488-1-5
UX-612C																179-488-3-5
UX-622	178-319-8-1					990-320-0-1										
UX-622(D)		995-512-0-1					190-440-6-1	190-440-6-0			982-402-0-2	982-403-0-2	982-402-0-1	982-403-0-1		
UX-622(S)D	178-350-9-1															
UX-622D	178-350-9-1															
UX-700(D)(C)												982-950-0-2				
UX-700(S)(D)(C)					194-907-2-0											
UX-700(S)D	178-350-9-1															
UX-700C															179-422-5-5	179-488-6-5
UX-700S(D)(C)													982-903-0-1			



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UX-800(S)					194-907-2-0										
UX-800C															179-488-6-5
UX-800S(C)											982-950-0-2		982-903-0-1		
UX-80EC					194-907-2-0		194-440-2-1	194-440-2-0		982-402-0-2	982-403-0-2	982-402-0-1	982-403-0-1		
UX-900(S)					194-907-2-0										
UX-900C															179-488-6-5
UXR-(T)1620											982-906-0-2		982-906-0-1		
UXR-(T)1820						990-971-0-1	195-440-9-1	195-440-9-0							
UXR-(T)1820(MC)										982-404-0-2	982-906-0-2				
UXR-(T)1820MC												982-951-0-1			
UXR-(T)2000							194-440-8-1	194-440-8-0							
UXR-(T)2000(S)						990-972-0-1				982-203-0-2	982-960-0-2	982-203-0-1	982-960-0-1		
UXR-(T)2400(S)											982-206-0-2		982-206-0-1		
UXR-(T)2400S		995-501-0-1				990-972-0-1	176-440-5-1	176-440-5-0		982-204-0-2		982-204-0-1			
UXR-(T)3000S		995-501-0-1					176-440-2-1	176-440-2-0		982-205-0-2	982-206-0-2	982-205-0-1	982-206-0-1		
UXR-1820					195-907-3-1										
UXR-2000(S)					194-907-8-1										
UXR-2400S					194-907-8-1										
UXR-3000S					194-907-8-1	990-972-0-1									
UXR-T1820						990-972-0-1									
UXR-T2000		995-500-0-1				990-971-0-1									
UX-ST1000										982-403-0-2	982-951-0-2	982-403-0-1	982-951-0-1		
UX-ST800										982-403-0-2					
UX-T1000						990-972-0-1									
UX-T1000						990-320-0-1									
UX-T1300						990-972-0-1									
UX-T1300						990-320-0-1									
UX-T1400						990-320-0-1									
UX-T1620						990-320-0-1									
UX-T1820						990-320-0-1									
UX-T700						990-320-0-1									
UX-T800						990-971-0-1									
UX-T900						990-971-0-1									
UX-T900						990-972-0-1									