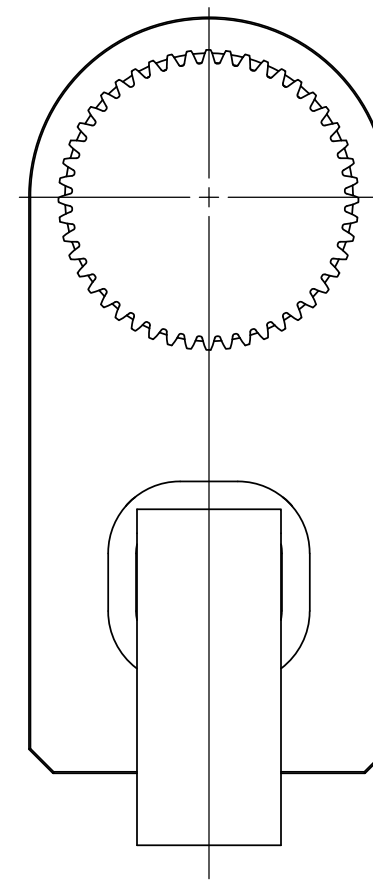
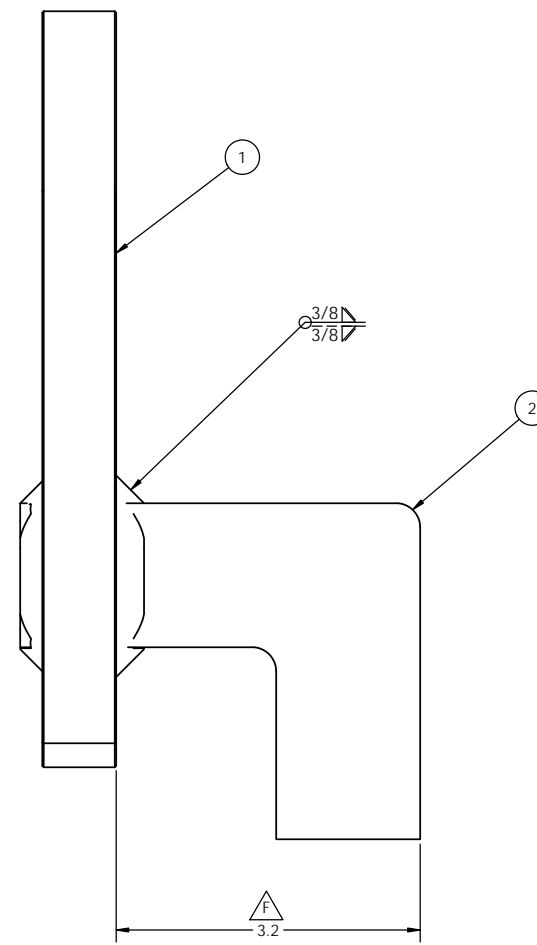
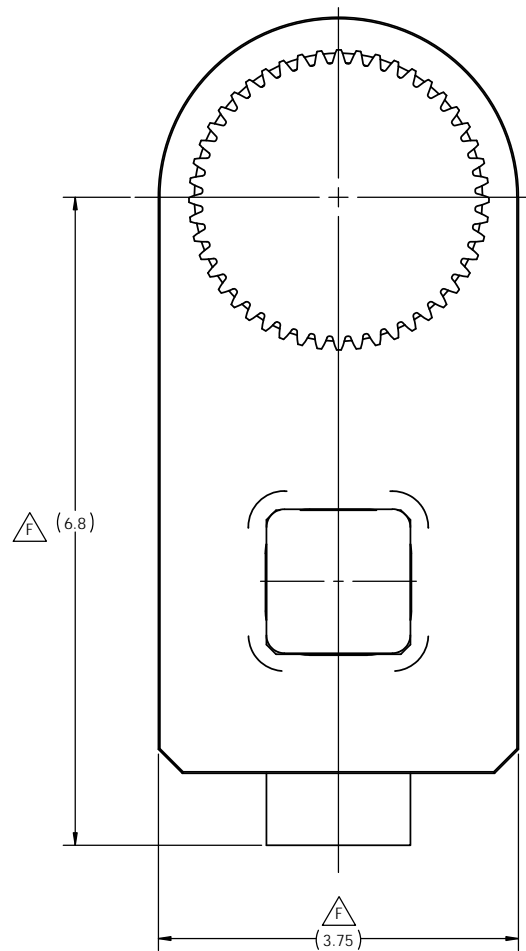
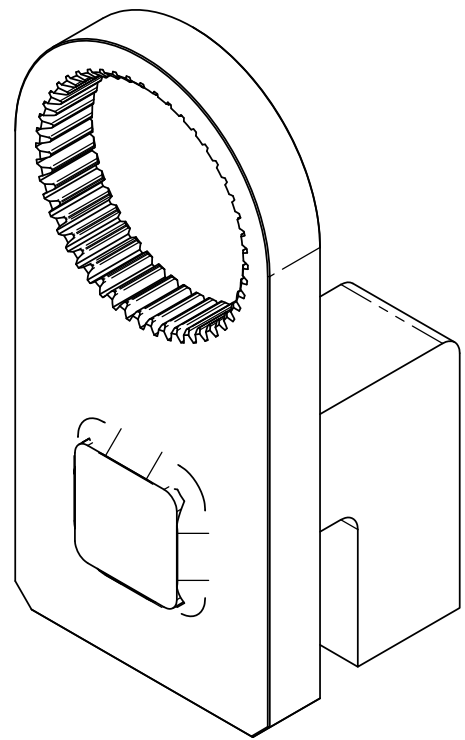


COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	25988	1	REACTION BAR, SINGLE END
	2	25986	1	STD LENGTH HT REACTION ARM



\*\*USE ER90S B3 FILLER ROD\*\*

-PERFORM WELD ON PARTS PRE-HEATED TO 400-600°F  
-POST WELD PEENING REQUIRED FOR WELD AREA

FINISH: PAINT OR POWDERCOAT OHSA YELLOW - MASK INTERNAL GEAR

MATING PART: 25353



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES  
DIMENSIONS AND TOLERANCING PER ANSI Y14.5  
SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  
X = ±.030 .XX = ±.020 .XXX = ±.020  
ANGLE = 15°

REMOVE BURRS AND SHARP EDGES: R.015 MAX  
MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:  
**ACRADYNE MECHANICAL ENGINEERING**

**REACTION BAR,  
STANDARD**  
8000 SERIES

SIZE	PART / DRAWING NUMBER	REVISION
D	25274	F

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1