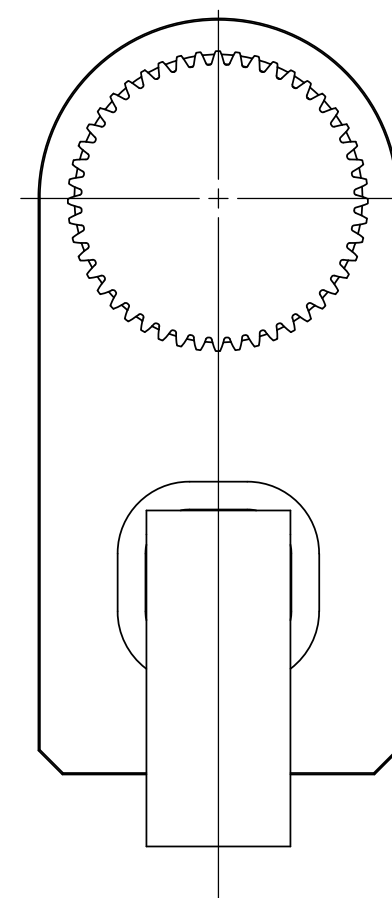
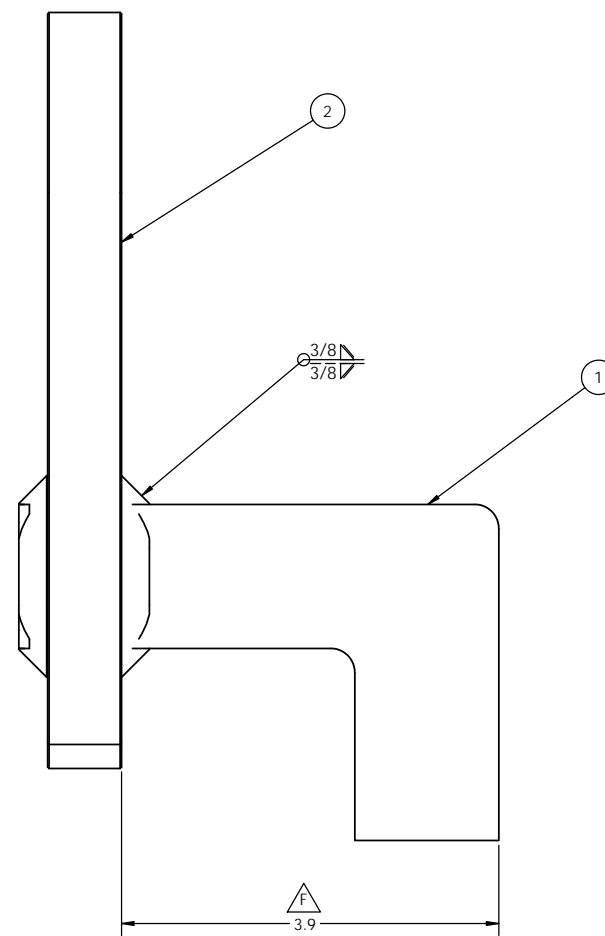
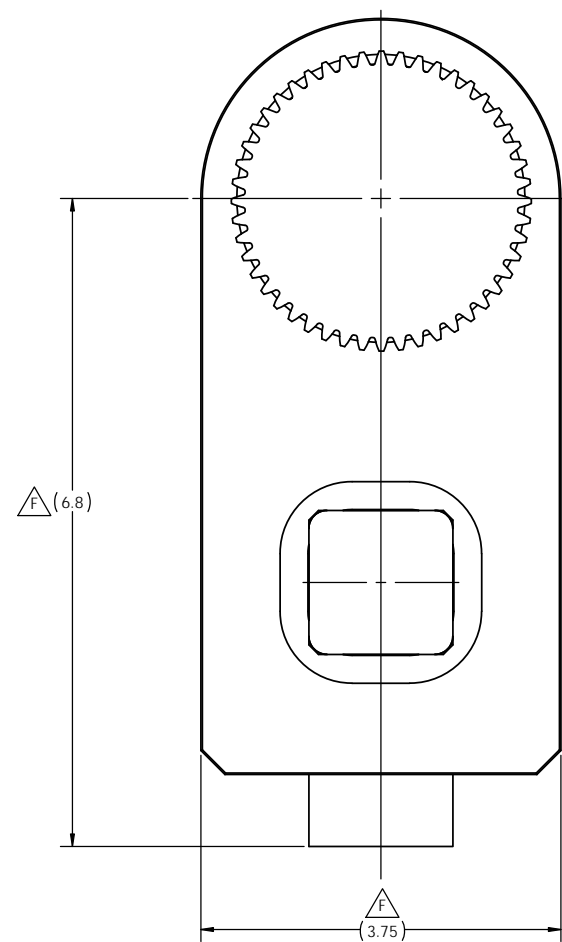
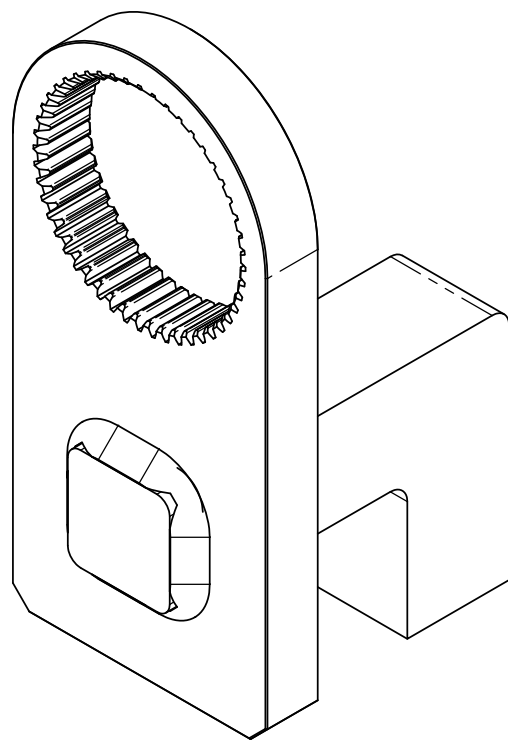


COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	25987	1	EXTENDED LENGTH HT REACTION ARM
	2	25988	1	REACTION BAR, SINGLE END



****USE ER90S B3 FILLER ROD****

-PERFORM WELD ON PARTS PRE-HEATED TO 400-600°F
-POST WELD PEENING REQUIRED FOR WELD AREA

FINISH: PAINT OR POWDERCOAT OHS A YELLOW - MASK INTERNAL GEAR

MATING PART: 25353



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
DIMENSIONS AND TOLERANCING PER ANSI Y14.5
SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL:
.X = ±.030 .XX = ±.020 .XXX = ±.020
ANGLE = ±5°

REMOVE BURRS AND SHARP EDGES: R.015 MAX
MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
ACRADYNE MECHANICAL ENGINEERING

**REACTION BAR,
DEEP SOCKET**
8000 SERIES

SIZE	PART / DRAWING NUMBER	REVISION
D	25275	F

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1