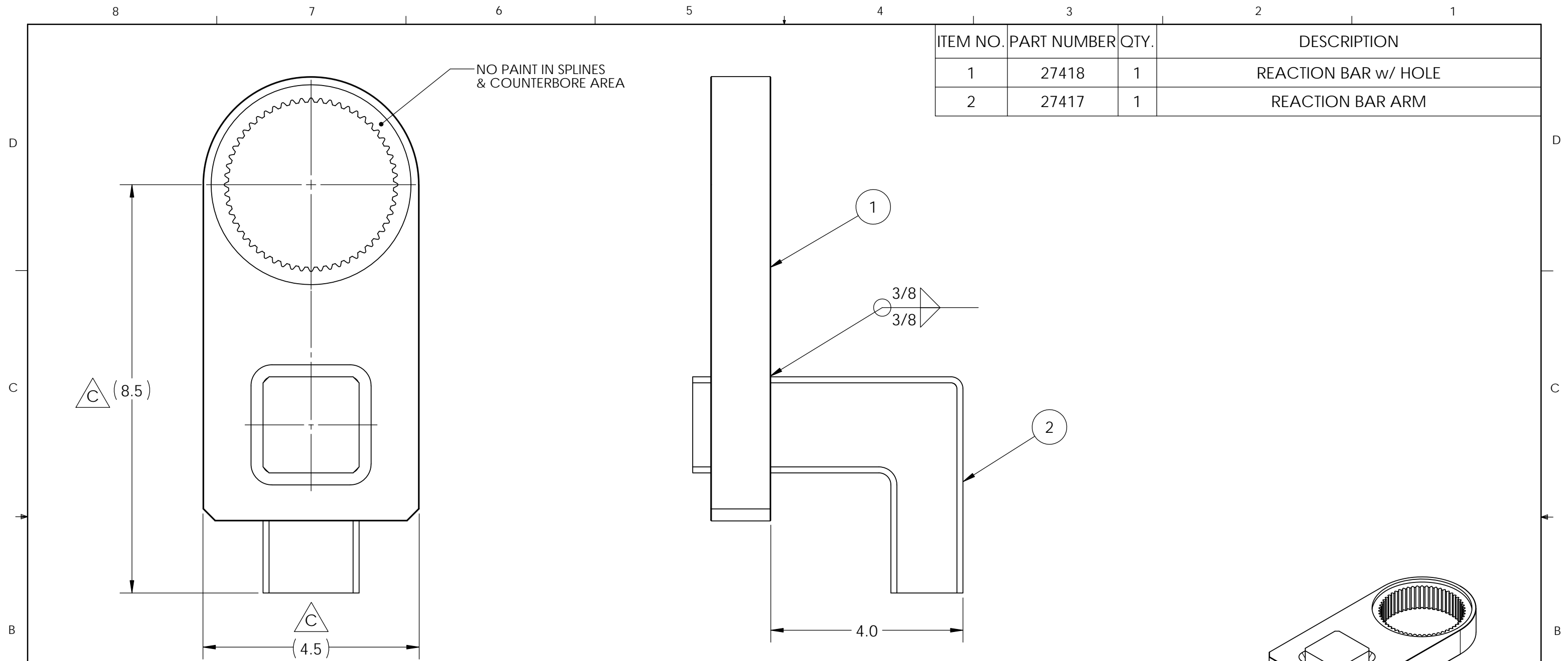


ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	27418	1	REACTION BAR w/ HOLE
2	27417	1	REACTION BAR ARM



**\*\*USE ER90S B3 FILLER ROD\*\***  
**-PERFORM WELD ON PARTS PRE-HEATED TO 400-600 °F**  
**-POST WELD PEENING REQUIRED FOR WELD AREA**

**△ C FINISH: PAINT OR POWDERCOAT OHS A YELLOW - MASK INTERNAL GEAR, SEE NOTE**

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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

**UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES**  
 DIMENSIONS AND TOLERANCING PER ANSI Y14.5  
 SURFACE ROUGHNESS PER ANSI Y14.36

**BLOCK TOLERANCING PER DECIMAL:**  
 .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005  
 ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX  
 MACHINE SURFACE FINISH: 125 RMS OR BETTER

**DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:**  
**ACRADYNE MECHANICAL ENGINEERING**

**REACTION BAR, STD DEPTH**  
**8000-SERIES, 8900 TOOL MODELS**

SIZE <b>B</b>	PART / DRAWING NUMBER <b>26840</b>	REVISION <b>C</b>
SCALE 1:2	DO NOT SCALE DRAWING	SHEET 1 OF 1