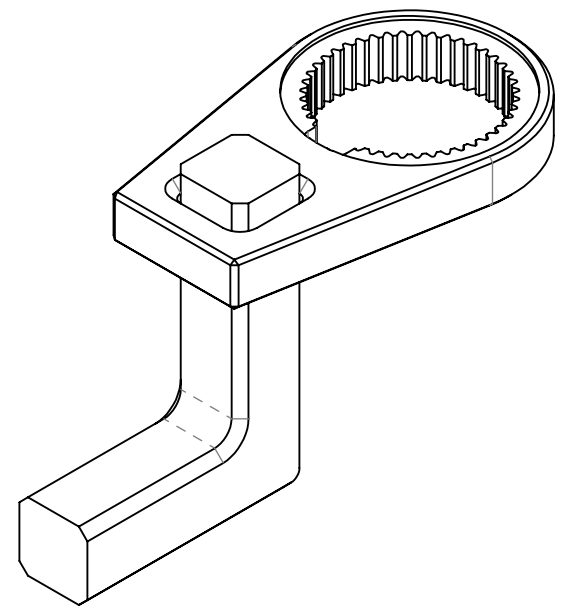
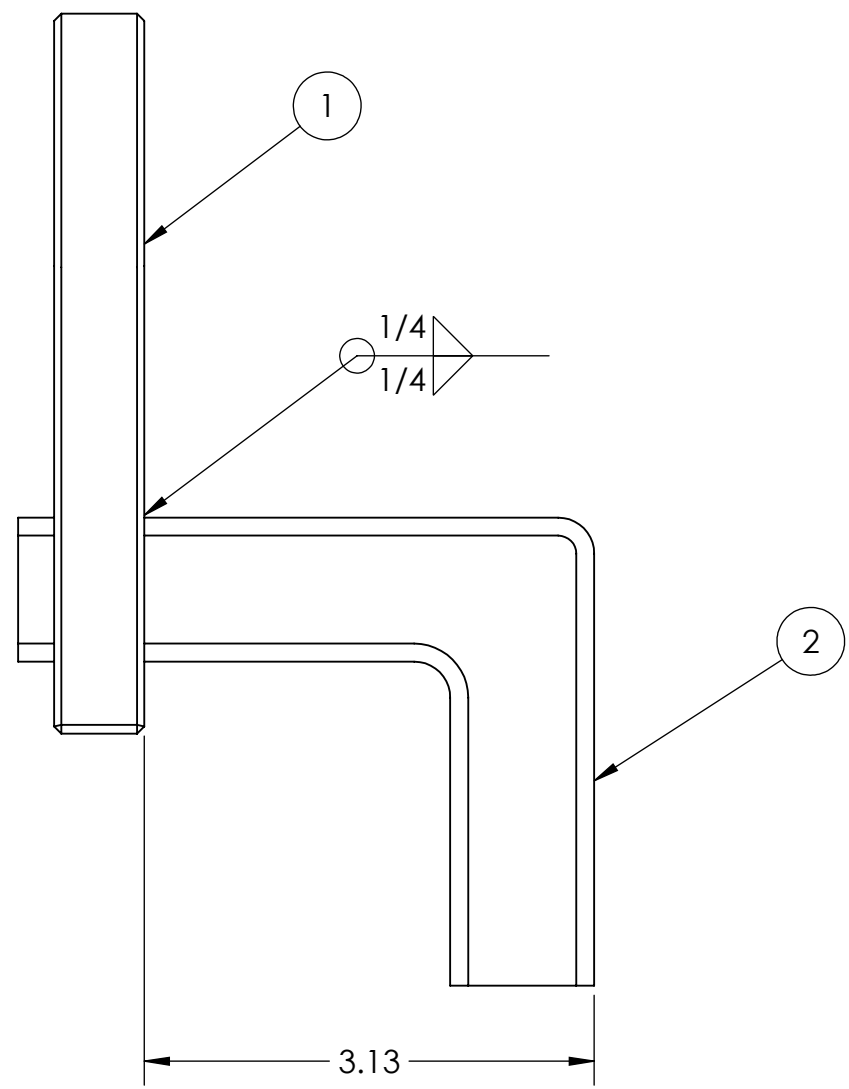
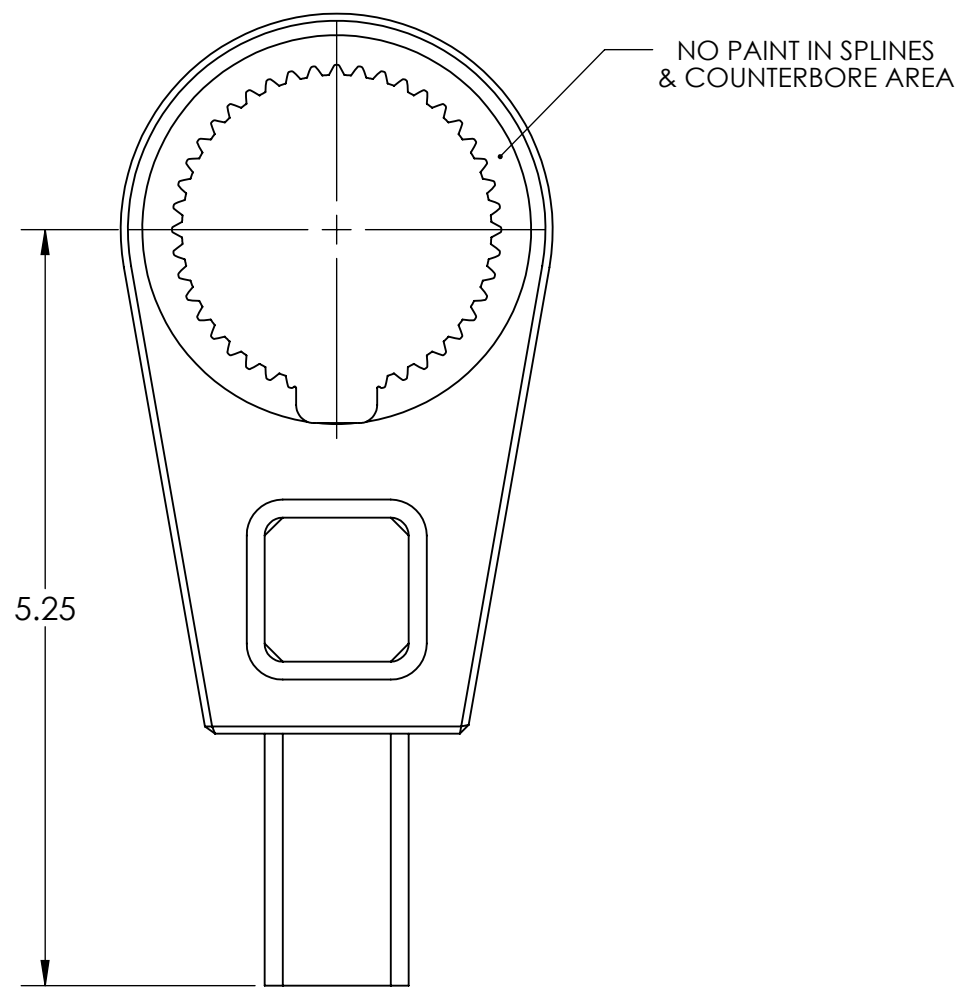


ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	27398	1	REACTION BAR w/ HOLE
2	28774	1	REACTION BAR, EXTENDED LENGTH



****USE ER90S B3 FILLER ROD****

-PERFORM WELD ON PARTS PRE-HEATED TO 400-600 °F
-POST WELD PEENING REQUIRED FOR WELD AREA

FINISH: PAINT OHS A YELLOW - MASK INTERNAL GEAR, SEE NOTE



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR/ APPROVAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
 DIMENSIONS AND TOLERANCING PER ANSI Y14.5
 SURFACE ROUGHNESS PER ANSI Y14.36

BLOCK TOLERANCING PER DECIMAL:
 .X = ±.030 .XX = ±.010 .XXX = ±.005 .XXXX = ±.0005
 ANGLE = ±0° 30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX
 MACHINE SURFACE FINISH: 125 RMS OR BETTER

DRAWINGS AND TECHNICAL DOCUMENTS CONTROLLED BY:
ACRADYNE MECHANICAL ENGINEERING

REACTION BAR, DEEP SOCKET
6000-SERIES

SIZE B	PART / DRAWING NUMBER 26885	REVISION A
SCALE 3:4	DO NOT SCALE DRAWING	SHEET 1 OF 1