

COMMENTS	ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
	1	31503	1	
	2	27797	1	TID BOARD, POPULATED W/O AMP CIRCUIT
	3	31417	1	MALE RECEPTACLE CABLE ASSY, 3-PIN, 6.56FT, 2-PIN CONNECTOR
	4	31284	1	TID ENCLOSURE, 17,000Nm
	5	31285	1	TID ENCLOSURE COVER, 17,000Nm
	6	31290	1	TOOL CONNECTOR ASSEMBLY, 17,000Nm
	7	31289	1	TID WIRE INSULATOR, MODIFIED FOR 17KNM TOOL
	8	31411	16	LIGHTPIPE, LED, PANEL MOUNT, CONVEX, .250" LENGTH
	9	31496	1	FAN HOUSING, 80mm X 38mm FAN, 12,000Nm TOOL
	10	29337	3	STANDOFF, M-F, 4-40 X 1/8, SS
	11	31333	4	STANDOFF, M-F, #4-40 X 3/8, SS
	12	25745	4	SCREW, BHSC 4-40 STEEL, BLACK OXIDE
	13	26206	4	SCREW, BHSC 10-32 X .375, STEEL
	14	26092	4	SCREW, BHC 10-32X.50, STEEL, BLACK OXIDE
	15	29284	8	SCREW, BHSC, 10-32 X 1/2, TORX HEAD, NYLON PELL-IT, STEEL
	16	25573	4	SCREW PHP 4-40 X 3/16 18-8 SS
	17	25574	1	STANDOFF M-F, 4-40X1/4, 3/16 HEX, SS
	18	25177	2	SCREW, BHSC 8-32 X 1/2, BLK OXIDE
	19	29993	2	SCREW, BHSC 8-32 X 1.375, STEEL, BLACK OXIDE
	20	31288	1	TRAY, MOTOR WIRES-TO-TID, 17,000Nm
	21	31319	2	SCREW, SHC, 8-32 x 1-1/8, STEEL, BLACK OXIDE
	22	26239	2	"J" HANDLE PLUG
	23	25212	2	SWITCH SUB-ASSEMBLY
	24	26276	2	"D" / "J" HANDLE
	25	31292	2	MOUNTING PLATE, J-HANDLE, ANGLED
	26	28431	1	O-RING, Ø1/16 X Ø1 3/16, BUNA-N
	27	31336	8	SCREW, SHC 10-32 x .75, STEEL
	28	27247	2	SCREW, SET, 1/2-13 x .375, STEEL
	29	31287	1	LIFTING PLATE, XDHT
	30	29026	3	SCREW, BHSC 1/4-20 X 5/8, STEEL, BLACK OXIDE
NOT SHOWN	31	31296	1	TRIGGER CABLE, 15'LG., 6P TO 6P
NOT SHOWN	32	31200	1	TRIGGER CABLE, 15'LG., 6P TO 3P
	33	31317	1	LABEL, MODEL, SERIAL NUMBER AND DESCRIPTION
	34	22141	1	SAFETY LABEL
	35	PTRF-023	4	SCREW, SHC, 6-32 X .25", BLACK OXIDE
	36	31239	1	GEAR CASE COVER, W/ACRADYNE HT LOGO, 17,000Nm
	37	26319	4	SCREW, BHSC 6-32 X .188, 18-8 SS
	38	31273	1	REACTION BAR WELDMENT, 17kNm
	39	31271	1	RETAINING RING, SPIRAL, EXTERNAL, 5.296 X 4.756 X .111, STEEL
	40	30734	1	CONNECTOR, 2 POS. MALE PINS, MOLEX 70107-0001
	41	30738	2	CRIMP TERMINAL, CONNECTOR, MALE, 22-24 AWG
NOT SHOWN	42	24263	A/R	KAPTON TAPE, 1/2"
NOT SHOWN	43	24177	A/R	CLEAR SILICON, RTV 108

◆ ASSEMBLY INSTRUCTIONS
 ◊ SUB-ASSEMBLY

- GEARS & SPLINES: LUBRICATE WITH DOW CORNING MOLYKOTE BR2 PLUS GREASE.
- BEARINGS: LUBRICATE WITH CHEVRON SR1 GREASE
- O-RINGS: LUBRICATE WITH O-RING LUBE



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REVISION LEVEL	REVISION RELEASE DATE	DESCRIPTION OF CHANGES MADE TO PART	ECN #	AUTHOR / APPROVAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES
 DIMENSIONS AND TOLERANCING PER ANSI Y14.5
 SURFACE ROUGHNESS PER ANSI Y14.36

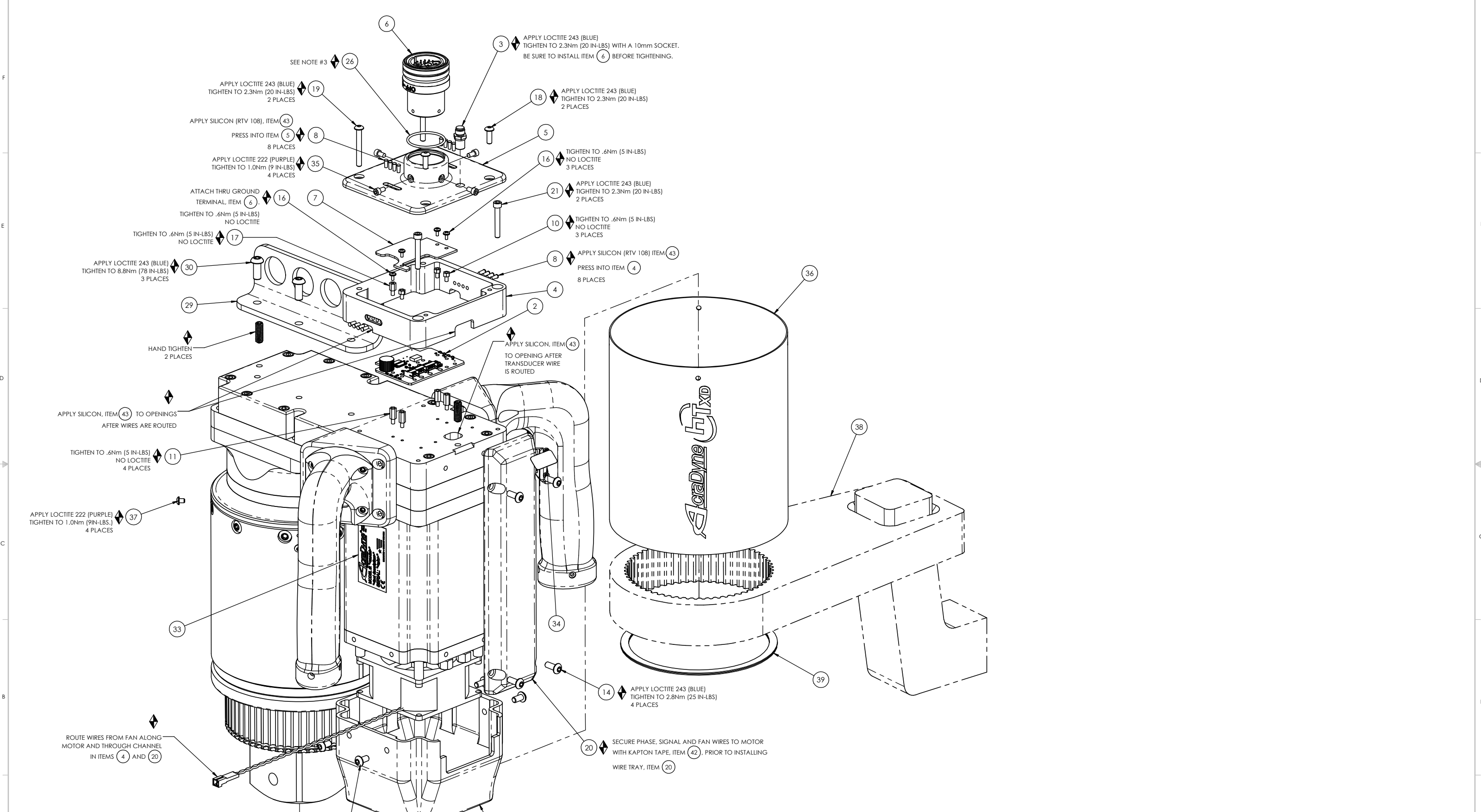
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 ANGLE = ±0°30'

REMOVE BURRS AND SHARP EDGES: R.015 MAX
 MACHINE SURFACE FINISH: 125 RMS OR BETTER

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DUAL "J" HANDLE NUTRUNNER, W/SLIPRING CLUTCH AND FAN KIT, 17,000Nm

SIZE	PART / DRAWING NUMBER	REVISION
D	AEJ4U9Y17000BDL	A
SCALE 3:4	DO NOT SCALE DRAWING	SHEET 1 OF 3



- ◆ ASSEMBLY INSTRUCTIONS
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A	02/05/21	PRODUCTION RELEASE	4948	T. BURNETT

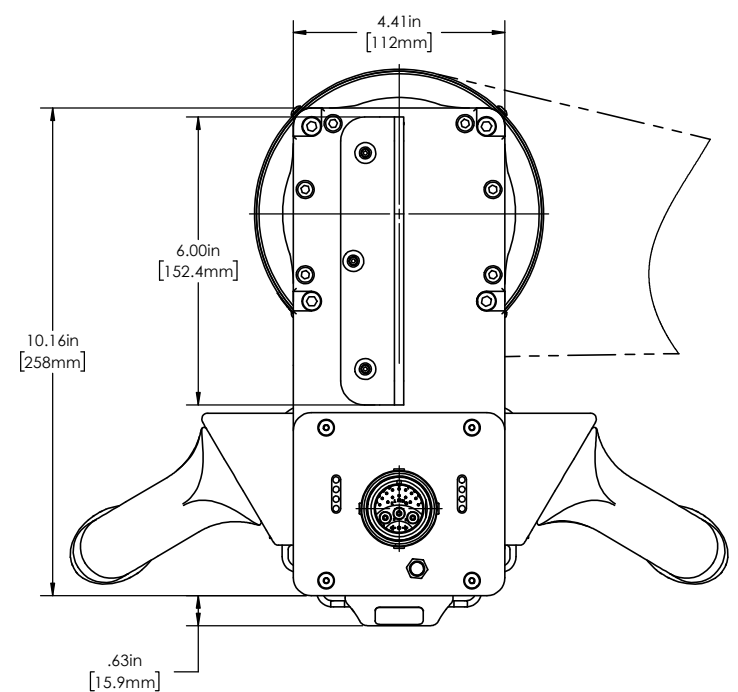
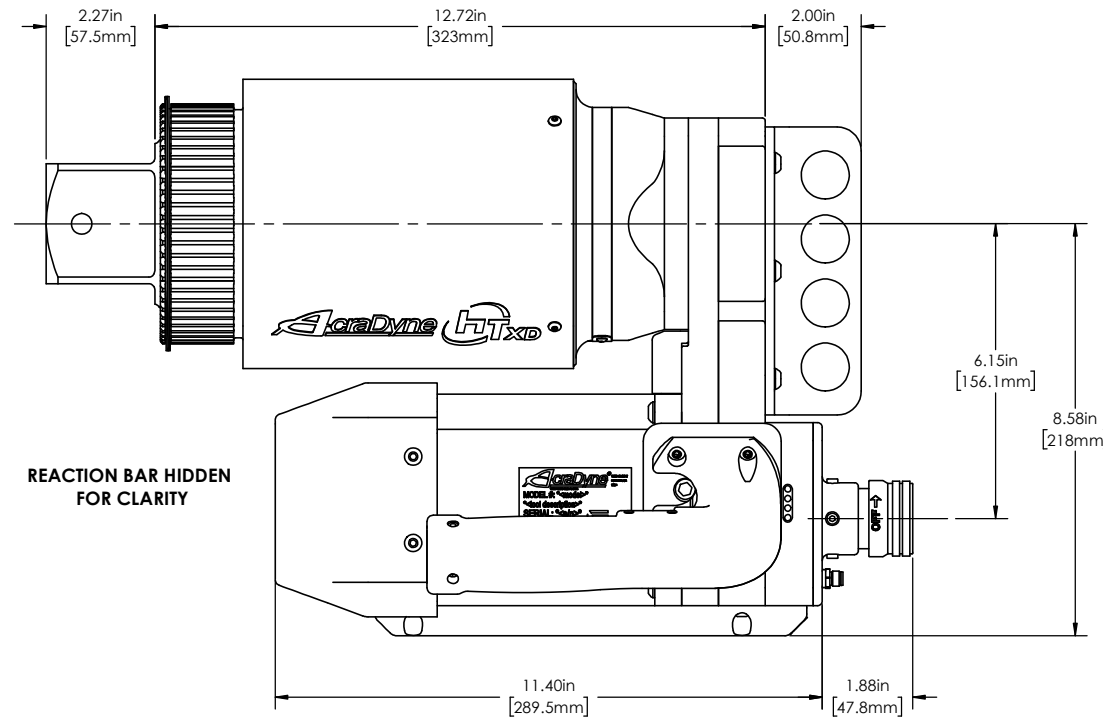
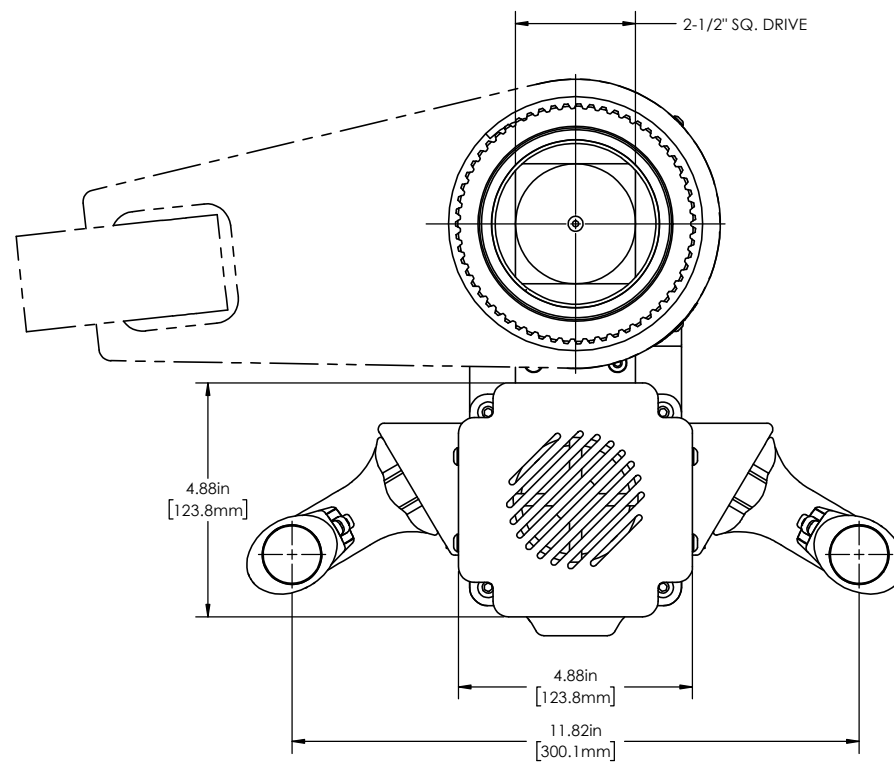
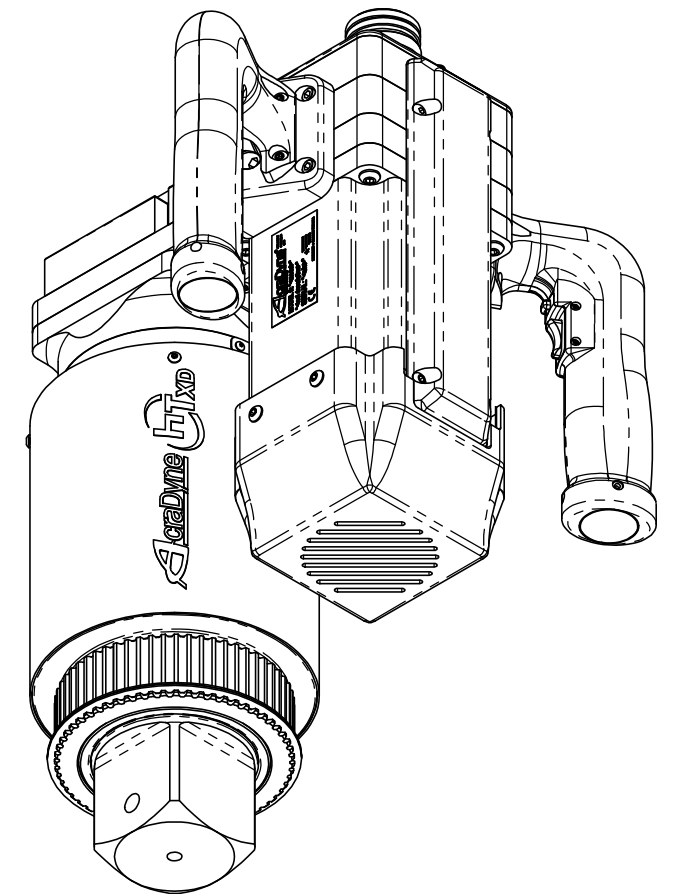
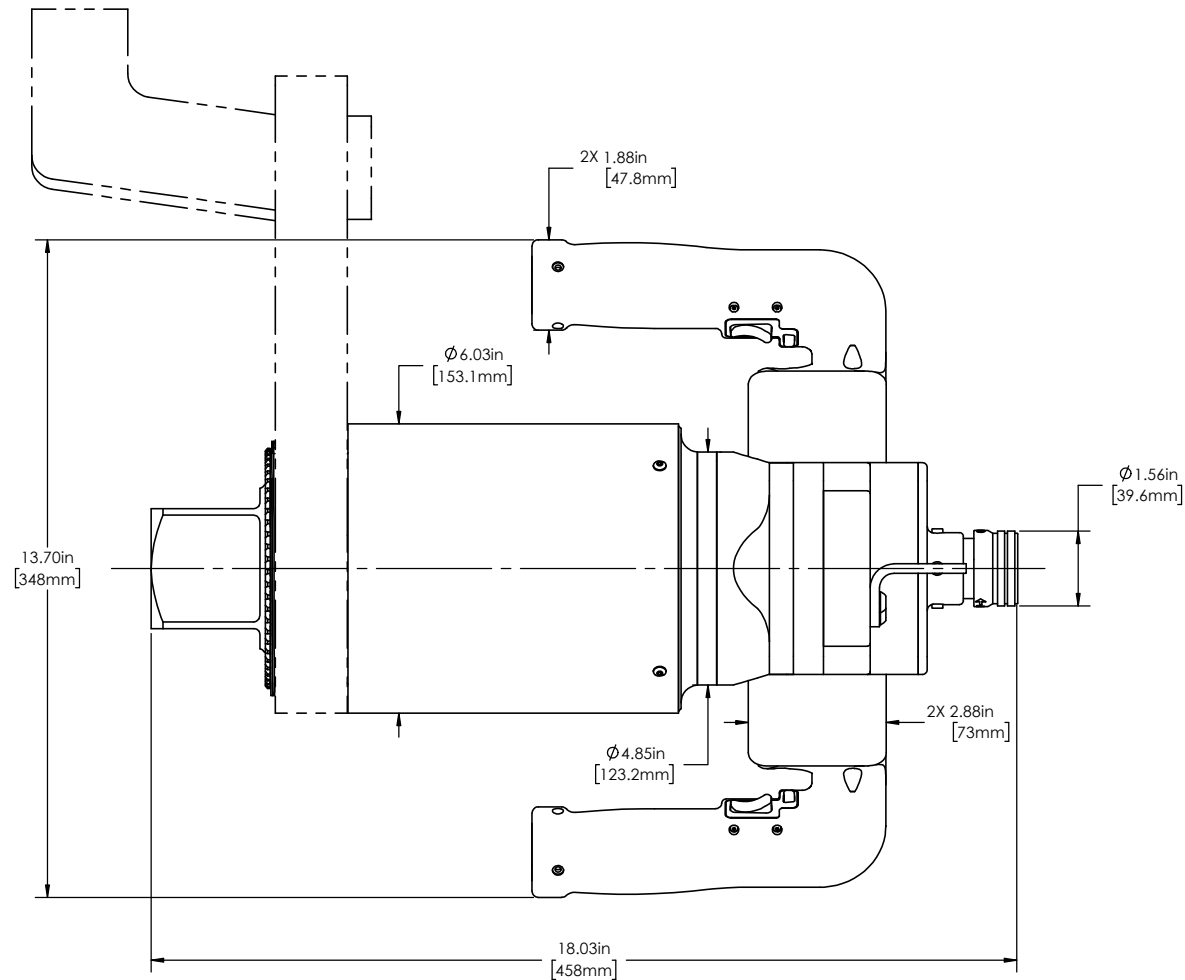
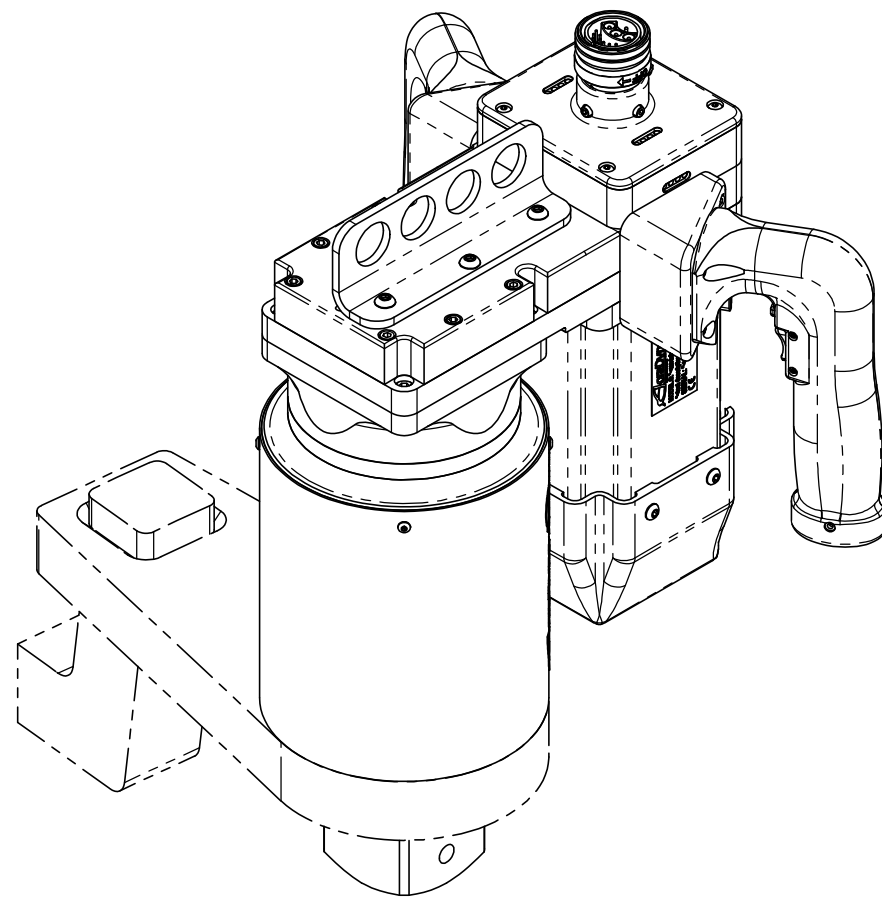
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SCALE 1:2 DO NOT SCALE DRAWING SHEET 3 OF 3