iEC DC
Tool Controller
Quick Start Guide
NOTE:

This Quick Start Guide is applicable with the following controllers:

iEC1K, iEC2K, iEC3K
Introduction

Thank you for purchasing the AcraDyne iEC DC Electric Assembly System from AIMCO. This guide is designed to assist the user in setting up a torque control parameter in the shortest amount of time possible when using an iEC controller equipped with the optional Keypad Display Module (KDM). For more advanced setup of parameter sets please refer to the iEC DC Tool Controller Users Guide LIT-MAN921. For controllers without a KDM, setup of the iEC controller is accomplished through ToolWare 2007, AcraDyne’s programming software, which is on a CD included with the packaging for this controller. For additional information and assistance regarding the iEC assembly system please contact your AIMCO sales representative or contact AIMCO customer service at 1-800-852-1368.

Products Needed

- iEC Controller with KDM (iEC1K, iEC2K, iEC3K)
- Power Cord
- AcraDyne Tool
- Tool Cable
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![Image of a device and a button labeled 2]  
TORQUE OR TORQUE BY .1 UNIT

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![Image of a device and a button labeled 8]  
SEND

- SND PARAMETERS -  
PARAMETERS SENT

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![Image of a torque wrench and a scale]  

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![Image of a device with a button labeled 2]