















































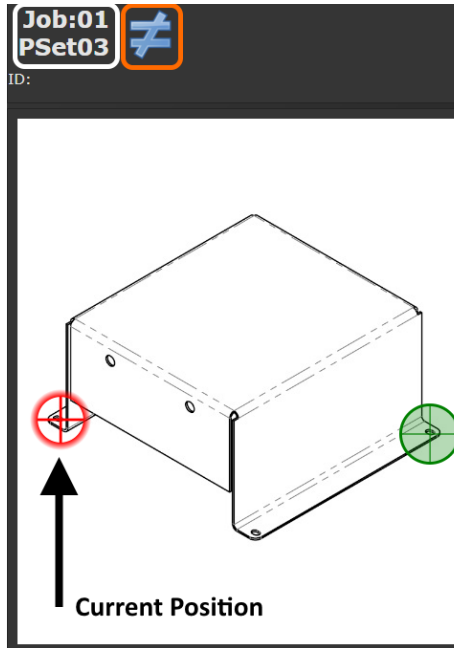








6 - Job Seq 3 is selected. Arm is in position 1 (shown in red as incorrect position) and screen shows green target highlighting fastener to be inserted. Stopped icon appears showing that the tool is disabled.



SE 3rd Street

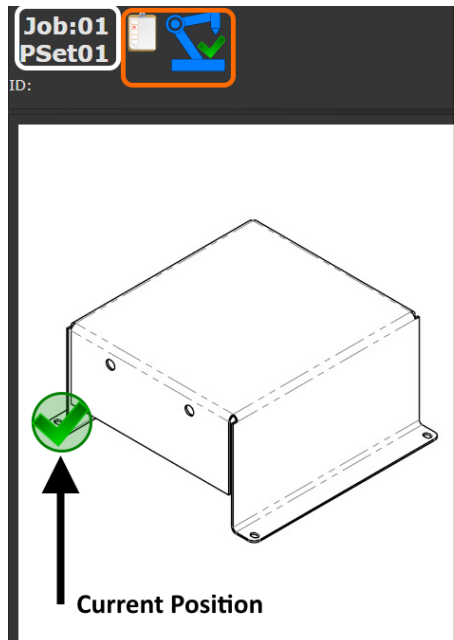
Portland, OR 97216

TEL: 800.852.1368

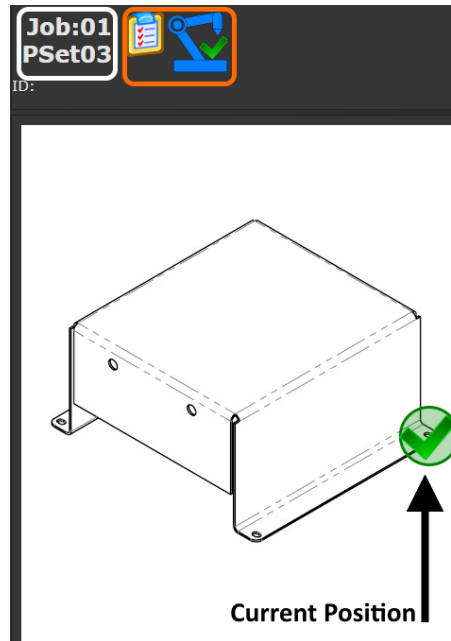
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7 - First fastener has been inserted successfully. Current position is marked OK. Status bar shows 'Job Sequence Complete' and 'Location Complete'.



8 - All fasteners inserted. Tool is disabled. Status bar shows job complete. Reset job to start new part.



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## 16. References

- 30887 – Smart Arm Assembly
- Encoder - Kubler 8.3620.525E.2048
- 30860 - Smart Arm Accessory – Encoder Interface