



Release Notes - SysREL 2R20B4

Browser Access to User Interface (UI)

- Fixed compatibility issue with the latest browser updates that was causing the controller web page to display blank when accessing using computer.
 - Note: Users may need to delete browsing history, cookies, and/or cache to have this fix take effect.

Additions for trouble shooting

- Added the last 1000 lines of the standard error output to the controller export for additional troubleshooting capability

Correction of MAC address write

- Profinet AnyBus module Mac Addresses now reporting correctly. Gen 4 Controller was temporarily setting the Mac Address to 00-30-11-11-FF-FF on power up.

AcraDrive Tool Capability

- Enabled iEC DC Pulse Tool Functionality
- Added auto-enable of discontinuous disassembly if tool has discontinuous mode enabled

iBC4-Z / UBX-AFxxxZ Tool Capability for IBC4-xxxZ Controllers

- New Paring Procedure for UBX tool
- Allowed Multiple Psets
- Added Disable to Assignable IO for iBC-Z

Improvements

- Increased PSet history from 5 to 100 changes
- Added option to continue JOB after power cycle
- Allowed the rocker switch on 'W' controller to change the JOB number
- Increased the allowable PSET name length from 10 to 20 characters
- Added tool speed min/max to stage edit screen if tool is connected
- Added display of PSet or Job name to runscreen
- Expanded the results filter to include a range of ID#
- Added barcode support to "W" controller
- Added support for Symbol (Zebra) LS2208 general purpose barcode scanners
- Added assignable inputs to increment and decrement the JOB number
- Added assignable inputs to increment and decrement the JOB sequence
- Added assignable inputs to increment and decrement the PSet
- Added Auto Brake Stop on high torque apps (above 4000Nm)